

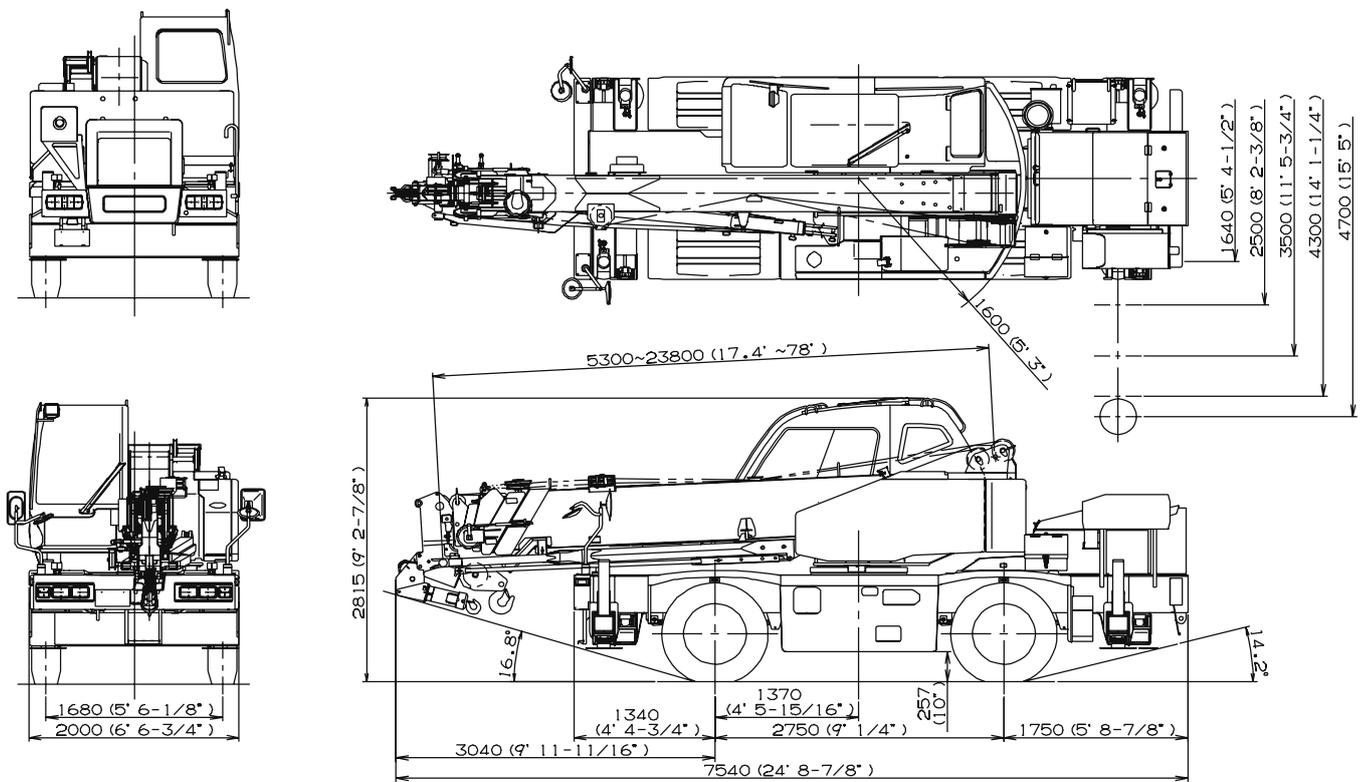


GR-150XL

13.6 Metric Tons (15 Ton Capacity)

HYDRAULIC ROUGH TERRAIN CRANE

DIMENSIONS



GENERAL DIMENSIONS (275 / 80R22.5 Tires)

	Meters	Feet
Turning radius		
4 wheel steer	3.8	12' 5-5/8"
2 wheel steer	6.5	21' 3-7/8"

Specifications are subject to change without notice.

CRANE SPECIFICATIONS

BOOM

Six section full power synchronized telescoping boom, 5.3 m~23.8 m(17.4'~78'), of box construction with 4 sheaves, 0.236 m(9-5 / 16") root diameter, at boom head.

The synchronization system consists of two double acting telescope cylinders, extension cables and retraction cables. Hydraulic cylinder fitted with holding valve. Boom telescope sections are supported by wear pads both vertically and horizontally.

Extension speed 18.5 m (60.6') in 52 seconds.

BOOM ELEVATION - By a double acting hydraulic cylinder with holding valve. Elevation -3° ~ 82° , combination controls for hand or foot operation. Boom angle indicator. Automatic speed reduction and soft stop function. Elevation speed -3° ~ 82° in 29 seconds.

JIB - Two stage extension type with 5° , 25° , 45° or 60° offset (tilt type). Single sheave, 0.203m (8") root diameter, at jib head. Box type top section telescopes from box type base section which stores under base boom section. Jib length is 3.6 m (11.8') or 5.5 m (18').

AUXILIARY LIFTING SHEAVE (SINGLE TOP)

Single sheave, 0.203 m (8") root diameter. Mounted to main boom head for single line work.

ANTI-TWO BLOCK - Pendant type over-winding cut out device with audio-visual (FAILURE lamp / BUZZER) warning system.

SWING

Hydraulic axial piston motor driven through planetary swing speed reducer. Continuous 360° full circle swing on ball bearing turntable at 2.4 min^{-1} {rpm}. Equipped with manually locked / released swing brake. A 360° positive swing lock for pick and carry and travel modes.

HOIST

MAIN HOIST - Grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and raising. Equipped with automatic brake (neutral brake) and counterbalance valve. Controlled independently of auxiliary hoist. Equipped with cable follower and drum rotation indicator.

DRUM - Grooved 0.265 m (10-7 / 16") root diameter x 0.239 m (9-7 / 16") wide. Wire rope:137 m of 11.2 mm diameter rope (450' of 7 / 16"). Drum capacity: 148.4 m (486.8') 7 layers. Maximum line pull (available): 3,050 kg (6,700 lbs). Maximum line speed: 125 m / min (410 FPM) at the 5th layer.

AUXILIARY HOIST - Grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and raising. Equipped with automatic brake (neutral brake) and counterbalance valve. Controlled independently of main hoist. Equipped with cable follower and drum rotation indicator.

DRUM - Grooved 0.265 m (10-7 / 16") root diameter x 0.239 m (9-7 / 16") wide. Wire rope: 66 m of 11.2 mm diameter rope (217' of 7 / 16"). Drum capacity: 148.4 m (486.8') 7 layers. Maximum line pull (available): 3,050 kg (6,700 lbs). Maximum line speed: 110m / min (361 FPM) at the 3rd layer.

WIRE ROPE - Warrington seal wire, extra improved plow steel, preformed, independent wire rope core, right regular lay. 11.2 mm (7 / 16") 6 X 37 class
Maximum Permissible Line Pull (Main) :2,470 kg (5,450 lbs)
Maximum Permissible Line Pull (Auxiliary) : 2,600 kg (5,730 lbs)

HOOK BLOCKS

13.6 metric ton (15.0 Ton) - Weighted hook with swivel and safety latch, for 11.2 mm (7 / 16") wire rope.

1.8 metric ton (2.0 Ton) - Weighted hook with swivel and safety latch, for 11.2 mm (7 / 16") wire rope.

HYDRAULIC SYSTEM

PUMPS - Two variable piston pumps for crane functions. Tandem gear pump for steering, swing and accumulator. Powered by carrier engine. Pump disconnect for crane is engaged / disengaged by rotary switch from operator's cab.

CONTROL VALVES - Multiple valves actuated by pilot pressure with integral pressure relief valves.

RESERVOIR - 172 lit. (45 gallon) capacity. External sight level gauge.

FILTRATION - BETA10=10 return filter, full flow with bypass protection, located inside of hydraulic reservoir. Accessible for easy replacement.

OIL COOLER - Air cooled fan type.

CAB AND CONTROLS

Both crane and drive operations can be performed from one cab mounted on rotating superstructure.

Right side, 1 man type, steel construction with sliding door access and tinted safety glass windows opening at side. Door window is powered control. Windshield glass window and roof glass window are shatter-resistant. Tilt-telescoping steering wheel. Adjustable control lever for swing, boom hoist, boom telescoping, auxiliary hoist and main hoist. Control lever can change neutral positions and tilt for easy access into cab. 3 way adjustable operator's seat with high back, headrest and armrest. Engine throttle knob. Foot operated controls : boom hoist, boom telescoping, service brake and engine throttle. Air conditioner (hot water heater and cooler).

Dash-mounted engine start / stop, monitor lamps, cigarette lighter, drive selector switch, parking brake switch, steering mode select switch, power window switch, pump engaged / disengaged switch, swing brake switch and outrigger controls.

Instruments - Torque converter oil temperature, engine water temperature, air pressure, fuel, speedometer, tachometer and hour meter. Hydraulic oil pressure is monitored and displayed on the AML-C display panel.

Tadano electronic LOAD MOMENT INDICATOR system (AML-C) including:

- Control lever lockout function with audible and visual pre-warning
- Boom position indicator
- Outrigger state indicator
- Boom angle / boom length / jib offset angle / load radius / rated lifting capacities / actual loads read out
- Ratio of actual load moment to rated load moment indication
- Automatic Speed Reduction and Slow Stop function on boom elevation and swing
- Working condition register switch
- Load radius / boom angle / tip height / swing range preset function
- External warning lamp

CARRIER SPECIFICATIONS

TYPE - Rear engine, right hand steering, driving axle 2-way selected type by manual switch, 4 x 2 front drive, 4 x 4 front and rear drive.

FRAME - High tensile steel, all welded mono-box construction.

TRANSMISSION - Electronically controlled full automatic transmission. Torque converter driving full powershift with driving axle selector. 6 forward and 2 reverse speeds, constant mesh.

- 3 speeds - high range - 2 wheel drive; 4 wheel drive
- 3 speeds - low range - 4 wheel drive

TRAVEL SPEED - 49 km/h (30.4 mph)

AXLE - Front: Full floating type, steering and driving axle with. Rear: Full floating type, steering and driving axle.

STEERING- Hydraulic power steering controlled by steering wheel. Four steering modes available: 2 wheel front, 2 wheel rear, 4 wheel coordinated and 4 wheel crab .

ENGINE

Model	Mitsubishi 4M50-TLA3B EPA)Tier3
Type	Direct injection diesel
No. of cylinders	4
Combustion	4 cycle, turbo charged and after cooled
Bore x Stroke, mm (in.)	114 x 120 (4.488 x 4.724)
Displacement, cu. in (liters)	4.9 (299)
Air inlet heater	24 volt preheat
Air cleaner	Dry type, replaceable element
Oil filter	Full flow with replaceable element
Fuel filter	Full flow with replaceable element
Fuel tank,liters (gal.)	189 (50), right side of carrier
Cooling	Liquid pressurized, recirculating by-pass

TADANO AML-C monitors outrigger extended length and automatically programs the corresponding "RATED LIFTING CAPACITIES" table.

Operator's left hand console includes transmission gear selector and sight level bubble. Upper console includes roof washer and wiper switch, emergency outrigger set up key switch, jib equipped / removed select switch and air conditioning control switch. Lower console includes working light switch and boom emergency telescoping switch (2nd-3rd and 4th-top).

NOTE: Each crane motion speed is based on unladen conditions.

SUSPENSION - Semi-elliptic leaf springs with hydraulic lockout device.

BRAKE SYSTEMS - Service: Air over hydraulic disc brakes on all 4 wheels. Parking / Emergency: Spring applied-air released brake acting on input shaft of front axle. Auxiliary: Electro-pneumatic operated exhaust brake.

TIRES - 275 / 80R22.5

OUTRIGGERS - Four hydraulic, beam and jack outriggers. Vertical jack cylinders equipped with integral holding valve. Each outrigger beam and jack is controlled independently from cab. Beams extend to 4.7 m (15' 5") center-line and retract to within 1.64 m (5' 4-1 / 2") overall width with floats. Outrigger jack floats are attached thus eliminating the need of manually attaching and detaching them. Controls and sight bubble located in superstructure cab. Four outrigger extension lengths are provided with corresponding "RATED LIFTING CAPACITIES" for crane duty in confined areas. Both symmetrical and Non-symmetrical outrigger extension (deployment) is permitted.

Min. Extension	1.64 m (5' 4-1 / 2") center to center
Mid. Extension	2.5 m (8' 2-3 / 8") center to center
Mid. Extension	3.5 m (11' 5-3 / 4") center to center
Mid. Extension	4.3 m (14' 1-1 / 4") center to center
Max. Extension	4.7 m (15' 5") center to center

Float size(Diameter) 0.35 m (1' 1-3 / 4")

Radiator	Fin and tube core, thermostat controlled
Fan, mm (in.)	Suction type, 10-blade, 457 (18) dia.
Starting	24 volt
Charging	24 volt system, negative ground
Battery	2-80 amp. Hour
Compressor, air, l /min (CFM)	612 (21.6) at 2,700 rpm
Output, Max.kW (HP)	Gross 129 (172) at 2,700 rpm
Torque, Max. Nm (ft-lb)	530 (390) at 1,600 rpm
Capacity, liters (gal.)	
Cooling water	11 (2.9)
Lubrication	8 ~ 11 (2.1 ~ 2.9)
Fuel	189 (50)

STANDARD EQUIPMENT

- Six section full power partially synchronized boom
5.3 m ~ 23.8 m (17.4' ~ 78')
- 3.6 m or 5.5 m (11.8' or 18') box jib (tilt type)
with 5°, 25°, 45° or 60° pinned offsets and self storing pins.
- Auxiliary lifting sheave (single top) stowable
- Main hoist with grooved drum and 137 m of 11.2 mm
(450' of 7 / 16") cable.
- Auxiliary hoist with grooved drum and 66m of 11.2 mm
(217' of 7 / 16") cable.
- Drum rotation indicator (visual type) main and auxiliary hoist
- Anti-Two block device (overwind cutout)
- Tadano electronic load moment indicator system (AML-C)
- Outrigger extension length detector
- Electronic crane monitoring system
- Self centering finger control levers with pilot control
- Control pedals for boom elevating and boom telescoping
- 3 way adjustable cloth suspension seat with armrests,
high back and seat belt
Tilt-telescoping steering wheel
- Tinted safety glass and sun visor
- Front windshield wiper and washer
- Roof window wiper and washer
- Power window (cab door)
- Rear view mirrors (right and left side)
- Cigarette lighter
- Cab floor mat
- Pump disconnect in operator's cab
- Hydraulic oil cooler
- Independently controlled outriggers
- Four outrigger extension positions
- Self-storing outrigger pads
- Mitsubishi 4M50-TL turbo charged after
cooled engine (129 kW(172 HP)) with exhaust brake
Electronic controlled automatic transmission
- driven by torque converter
4 X 4 X 4 drive / steer
- Hydraulic lockout suspension system
- 275 / 80R22.5 tires
- Disc brakes
- Fenders
- Air dryer
- Water separator with filter
- Engine over-run alarm
- Back-up alarm
- Low oil pressure / high water temp. warning
device(visual)
- Rear steer centering light
- Air cleaner dust indicator
- Full instrumentation package
- Complete highway light package
- Work lights
- Tool storage compartment
- Tire inflation kit
- 24 volt electric system
- 13.6 metric ton (15 Ton) hook with swivel
- 1.8 metric ton (2.0 Ton) hook with swivel
- Towing hooks-Front and rear
- Air conditioner (hot water heater and cooler)
- Fuel consumption monitor
- Eco mode system

HOISTING PERFORMANCE

Layer	Main or auxiliary hoist - 0.28 m (10-7 / 8") drum, 11.2 mm (7 / 16") wire rope							
	Line speeds ²		Line pulls				Drum grooved lagging	
			Available ¹		Permissible ³		Total wire rope	
	m / min	F.P.M	kgf	Lbs.	kgf	Lbs.	Meters	Feet
1st	94	308	3,050	6,700	2,830	6,200	17.4	57.0
2nd	101	330	2,810	6,200	2,610	5,700	36.0	118.3
3rd	110	361	2,610	5,700	2,420	5,300	56.0	183.6
4th	114	375	2,430	5,400	2,260	5,000	77.2	253.2
5th	125	410	2,280	5,000	2,110	4,700	99.6	326.9
6th	128	420	2,140	4,700	1,990	4,400	123.4	404.8
7th	135	443	2,020	4,500	1,870	4,100	148.4	486.8

¹ Developed by machinery with each layer of wire rope, but not based on rope strength or other limitation in machinery or equipment.

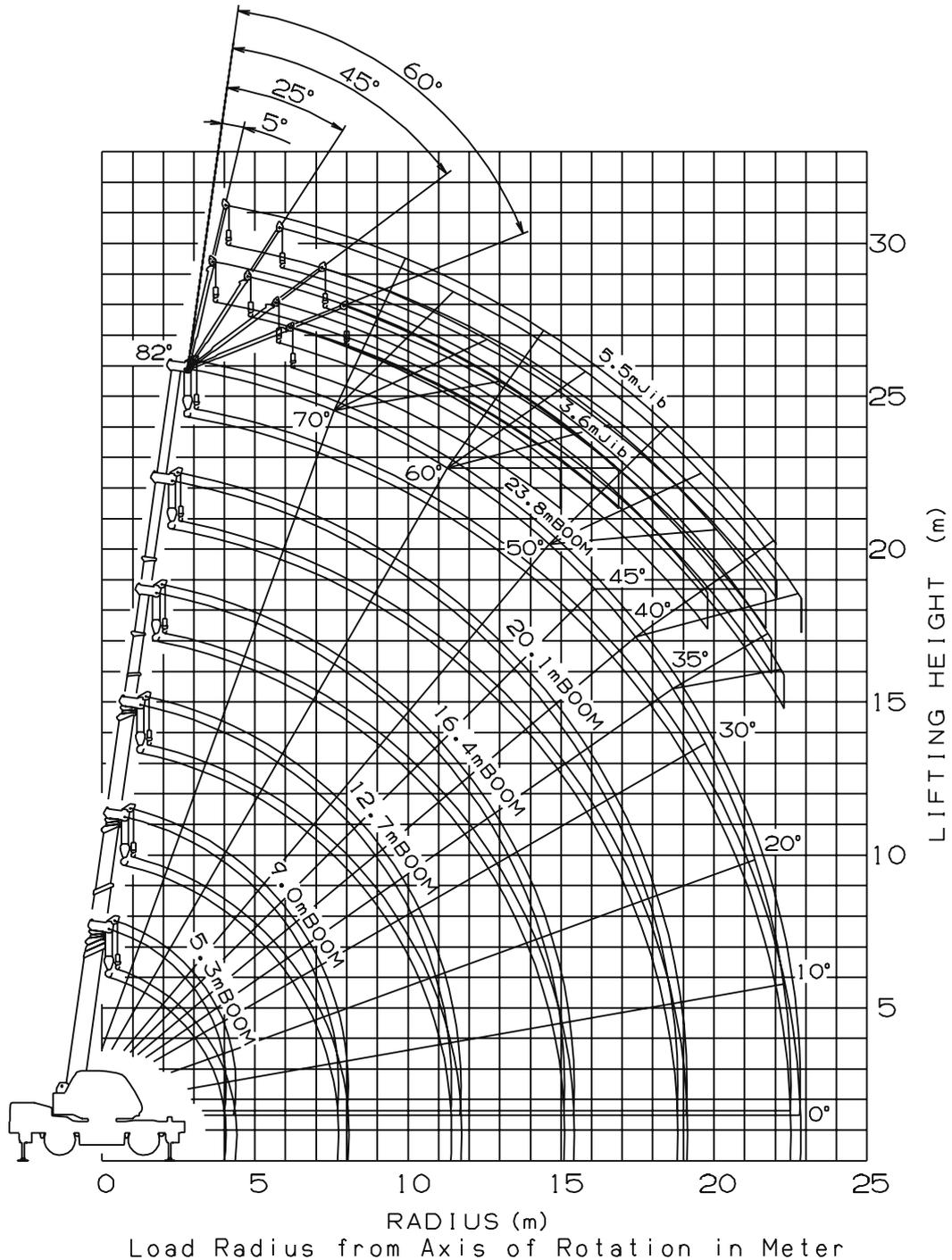
² Line speeds based only on hook block, not loaded.

³ Permissible line pull may be affected by wire rope strength.

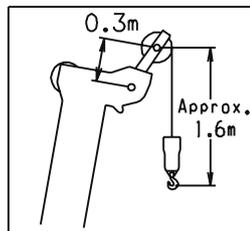
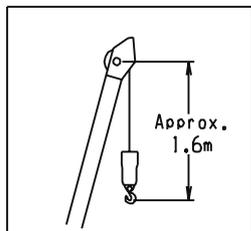
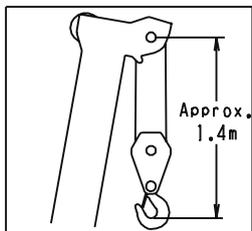
DRUM DIMENSIONS

		mm	Inch
Root diameter		265	10-7 / 16"
Length	Main	239	9-7 / 16"
	Auxiliary	239	9-7 / 16"
Flange diameter		450	1' 5-11 / 16"

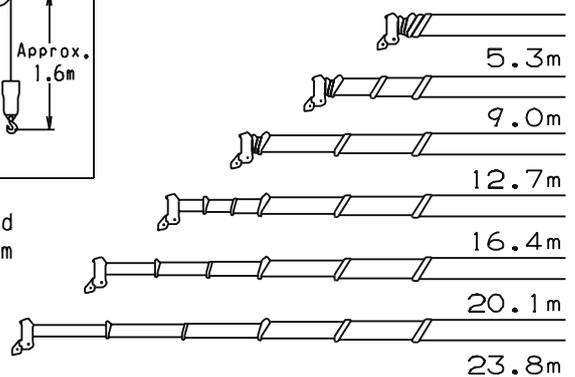
GR-150XL WORKING RANGE CHART



Load Radius from Axis of Rotation in Meter



Boom Length



NOTE: Boom and jib geometry shown are for unloaded condition and machine standing level on firm supporting surface. Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook.

GR-150XL RATED LIFTING CAPACITIES (IN METRIC TON)

ON OUTRIGGERS FULLY EXTENDED 4.7 m (15' 5") SPREAD 360° ROTATION												
A \ B	5.3 m		9.0 m		12.7 m		16.4 m		20.1 m		23.8 m	
	C	(17.4')	C	(30')	C	(42')	C	(54')	C	(66')	C	(78')
1.22	70.4	13.6	78.9	6.0								
1.52	66.7	13.6	77.3	6.0	80.9	6.0						
1.83	62.8	13.1	75.1	6.0	79.5	6.0						
2.44	54.2	10.8	70.8	6.0	76.7	6.0	79.9	5.0				
3.05	44.1	8.07	66.7	6.0	73.8	6.0	78.0	5.0	80.4	4.5		
3.66	30.8	6.71	62.4	6.0	71.0	6.0	75.8	5.0	78.7	4.5	80.5	3.0
4.57			55.4	5.22	66.6	5.03	72.4	4.92	76.0	4.06	78.5	3.0
6.1			42.1	3.76	58.5	3.63	66.6	3.52	71.5	3.20	74.8	2.74
7.62			19.5	2.81	49.8	2.65	60.6	2.59	66.8	2.49	70.9	2.25
9.14					39.4	1.84	54.3	2.00	61.8	2.00	66.9	1.86
10.67					25.2	1.34	47.1	1.52	56.5	1.61	62.6	1.52
12.19							38.9	1.20	51.0	1.43	58.3	1.27
13.72							28.3	0.88	44.8	1.09	53.7	1.07
15.24									37.9	0.84	48.6	0.91
16.76									29.3	0.64	43.2	0.70
18.29									16.2	0.48	37.2	0.57
19.81											29.9	0.45
21.34											20.2	0.35
D	0°											

LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS FULLY EXTENDED 4.7 m (15' 5") SPREAD 360° ROTATION												
C \ A	5.3 m		9.0 m		12.7 m		16.4 m		20.1 m		23.8 m	
	B	(17.4')	B	(30')	B	(42')	B	(54')	B	(66')	B	(78')
0°	4.0	6.12	7.7	2.68	11.4	1.18	15.1	0.73	18.8	0.45	22.5	0.27

ON OUTRIGGERS MID EXTENDED 4.3 m (14' 1-1 / 4") SPREAD 360° ROTATION												
A \ B	5.3 m		9.0 m		12.7 m		16.4 m		20.1 m		23.8 m	
	C	(17.4')	C	(30')	C	(42')	C	(54')	C	(66')	C	(78')
1.22	70.4	13.6	78.9	6.0								
1.52	66.7	13.6	77.3	6.0	80.9	6.0						
1.83	62.8	13.1	75.1	6.0	79.5	6.0						
2.44	54.2	10.8	70.8	6.0	76.7	6.0	79.9	5.0				
3.05	44.1	8.07	66.7	6.0	73.8	6.0	78.0	5.0	80.4	4.5		
3.66	30.8	6.71	62.4	6.0	71.0	6.0	75.8	5.0	78.7	4.5	80.5	3.0
4.57			55.3	5.13	66.6	5.03	72.4	4.92	76.0	4.06	78.5	3.0
6.1			42.1	3.65	58.5	3.38	66.6	3.52	71.5	3.20	74.8	2.74
7.62			19.5	2.49	49.8	2.40	60.6	2.45	66.7	2.31	70.9	2.25
9.14					39.4	1.59	54.2	1.84	61.7	1.86	66.8	1.77
10.67					25.2	1.13	47.0	1.29	56.5	1.45	62.6	1.45
12.19							38.7	0.95	50.9	1.04	58.3	1.16
13.72							28.1	0.66	44.6	0.79	53.6	0.88
15.24									37.7	0.57	48.5	0.68
16.76									29.3	0.41	43.1	0.52
18.29									16.2	0.27	37.0	0.41
19.81											29.8	0.27
D	0°											23°

LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS MID EXTENDED 4.3 m (14' 1-1 / 4") SPREAD 360° ROTATION												
C \ A	5.3 m		9.0 m		12.7 m		16.4 m		20.1 m			
	B	(17.4')	B	(30')	B	(42')	B	(54')	B	(66')		
0°	4.0	5.99	7.7	2.36	11.4	0.91	15.1	0.50	18.8	0.23		

- A :Boom length in meters
- B :Load radius in meters
- C :Loaded boom angle (deg.)
- D :Minimum boom angle (deg.) for indicated length (no load)

GR-150XL RATED LIFTING CAPACITIES (IN METRIC TON)

ON OUTRIGGERS MID EXTENDED 3.5 m (11' 5-3 / 4") SPREAD 360° ROTATION												
A \ B	5.3 m		9.0 m		12.7 m		16.4 m		20.1 m		23.8 m	
	C	(17.4')	C	(30')	C	(42')	C	(54')	C	(66')	C	(78')
1.22	70.4	13.6	78.9	6.0								
1.52	66.7	13.6	77.3	6.0	80.9	6.0						
1.83	62.8	13.1	75.1	6.0	79.5	6.0						
2.44	54.2	10.8	70.8	6.0	76.7	6.0	79.9	5.0				
3.05	44.1	8.07	66.7	6.0	73.8	6.0	78.0	5.0	80.4	4.5		
3.66	30.8	6.71	62.4	6.0	71.0	6.0	75.8	5.0	78.7	4.5	80.5	3.0
4.57			55.2	4.6	66.6	4.54	72.4	4.29	76.0	4.06	78.5	3.0
6.1			42.0	2.63	58.5	2.52	66.5	2.86	71.4	2.97	74.8	2.7
7.62			19.5	1.63	49.7	1.54	60.4	1.84	66.6	2.00	70.8	2.04
9.14					39.3	0.95	53.9	1.20	61.4	1.36	66.7	1.41
10.67					24.9	0.57	46.5	0.82	56.3	0.93	62.4	1.02
12.19							38.3	0.52	50.6	0.61	58.0	0.70
13.72							27.6	0.32	44.5	0.43	53.2	0.48
15.24									37.4	0.27	48.2	0.32
16.76											42.9	0.20
D	0°						26°			39°		

LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS MID EXTENDED 3.5 m (11' 5-3 / 4") SPREAD 360° ROTATION									
A \ C	5.3 m		9.0 m		12.7 m		16.4 m		
	B	(17.4')	B	(30')	B	(42')	B	(54')	
0°	4.0	5.99	7.7	1.50	11.4	0.45	15.1	0.18	

ON OUTRIGGERS MID EXTENDED 2.5 m (8' 2-3 / 8") SPREAD 360° ROTATION												
A \ B	5.3 m		9.0 m		12.7 m		16.4 m		20.1m		23.8 m	
	C	(17.4')	C	(30')	C	(42')	C	(54')	C	(66')	C	(78')
1.22	70.4	13.6	78.9	6.0								
1.52	66.7	13.6	77.3	6.0	80.9	6.0						
1.83	62.8	13.1	75.1	6.0	79.5	6.0						
2.44	54.1	8.48	70.8	6.0	76.7	6.0	79.9	5.0				
3.05	43.6	5.53	66.7	5.35	73.7	5.35	78.0	5.0	80.4	4.5		
3.66	30.5	3.99	62.3	3.90	70.8	3.88	75.6	4.2	78.7	4.5	80.5	3.0
4.57			55.2	2.47	66.3	2.43	72.2	2.72	75.8	2.86	78.5	3.0
6.1			42.0	1.29	58.3	1.25	66.4	1.50	71.1	1.63	74.5	1.75
7.62			19.5	0.68	49.6	0.61	60.3	0.86	66.3	1.00	70.4	1.07
9.14					39.0	0.23	53.8	0.45	61.3	0.61	66.3	0.66
10.67							46.5	0.24	56.0	0.34	62.0	0.39
12.19											57.7	0.20
D	0°			30°			41°		49°		55°	

LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS MID EXTENDED 2.5 m (8' 2-3 / 8") SPREAD 360° ROTATION				
A \ C	5.3 m		9.0 m	
	B	(17.4')	B	(30')
0°	4.0	3.36	7.7	0.59

- A : Boom length in meters
- B : Load radius in meters
- C : Loaded boom angle (deg.)
- D : Minimum boom angle (deg.) for indicated length (no load)

GR-150XL RATED LIFTING CAPACITIES (IN METRIC TON)

ON OUTRIGGERS MIN EXTENDED 1.64 m (5' 4-1 / 2") SPREAD 360° ROTATION												
A B	5.3 m		9.0 m		12.7 m		16.4 m		20.1 m		23.8 m	
	C	(17.4')	C	(30')	C	(42')	C	(54')	C	(66')	C	(78')
1.22	70.3	7.94	78.9	6.0								
1.52	66.6	6.94	77.4	5.8	80.9	5.67						
1.83	62.5	6.01	75.0	5.58	79.5	5.67						
2.44	54.1	3.92	70.8	3.99	76.6	3.76	79.9	3.4				
3.05	44.0	2.63	66.6	2.77	73.8	2.54	77.6	2.54	80.1	2.54		
3.66	30.1	1.93	62.2	1.86	70.9	1.84	75.3	1.91	78.3	1.95	80.4	1.97
4.57			55.2	1.11	66.4	1.04	72.0	1.22	75.5	1.36	77.9	1.41
6.10			41.8	0.41	58.5	0.34	66.2	0.57	71.0	0.70	74.1	0.82
7.62											70.2	0.43
D	0°		26°		52°		58°		63°		67°	

LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS MIN EXTENDED 1.64 m (5' 4-1 / 2") SPREAD 360° ROTATION		
A C	5.3 m	
	B	(17.4')
0°	4.0	1.59

- A** :Boom length in meters
- B** :Load radius in meters
- C** :Loaded boom angle (deg.)
- D** :Minimum boom angle (deg.)
for indicated length (no load)

NOTE:

Standard number of parts of line for each boom length is as shown below.
Load per line should not surpass 1,800 kg (4,000 lbs.) for main winch and auxiliary winch.

Boom Length in meters (Feet)	5.3 m (17.4')	5.3 m to 23.8 m (17.4' to 78')	Single top Jib
Number of parts of line	8	4	1

The lifting capacity data stored in the LOAD MOMENT INDICATOR (AML-C) is based on the standard number of parts of line listed in the chart.

GR-150XL RATED LIFTING CAPACITIES (IN METRIC TON)

ON OUTRIGGERS FULLY EXTENDED 4.7m (15' 5") SPREAD 360° ROTATION																	
C	23.8 m (78') Boom + 3.6 m (11.8') Jib								C	23.8 m (78') Boom + 5.5 m (18') Jib							
	5° Tilt		25° Tilt		45° Tilt		60° Tilt			5° Tilt		25° Tilt		45° Tilt		60° Tilt	
	R	W	R	W	R	W	R	W		R	W	R	W	R	W	R	W
82°	3.8	1.5	5.1	1.2	6.0	0.91	6.6	0.64	82°	4.2	0.84	6.1	0.7	7.5	0.59	8.3	0.39
80°	4.9	1.5	6.1	1.2	6.9	0.91	7.5	0.64	80°	5.3	0.84	7.2	0.7	8.5	0.59	9.2	0.39
77.5°	6.2	1.5	7.4	1.2	8.1	0.91	8.6	0.64	77.5°	6.7	0.84	8.5	0.7	9.7	0.57	10.3	0.39
75°	7.4	1.5	8.6	1.2	9.2	0.91	9.7	0.64	75°	8.0	0.84	9.8	0.7	10.9	0.54	11.4	0.39
72.5°	8.6	1.38	9.7	1.1	10.3	0.88	10.8	0.64	72.5°	9.3	0.84	11.0	0.67	12.1	0.53	12.6	0.39
70°	9.8	1.25	10.8	1.0	11.4	0.84	11.9	0.64	70°	10.6	0.84	12.1	0.64	13.1	0.52	13.6	0.39
67.5°	10.9	1.15	11.9	0.94	12.4	0.81	12.8	0.64	67.5°	11.8	0.82	13.2	0.62	14.2	0.51	14.6	0.39
65°	11.9	1.04	12.9	0.88	13.5	0.77	13.8	0.64	65°	13.0	0.79	14.4	0.59	15.2	0.50	15.5	0.39
62.5°	13.0	0.96	13.9	0.84	14.4	0.74	14.7	0.64	62.5°	14.1	0.73	15.4	0.57	16.2	0.49	16.5	0.39
60°	14.1	0.88	14.9	0.79	15.3	0.70	15.6	0.64	60°	15.1	0.66	16.4	0.54	17.1	0.48	17.3	0.39
57.5°	15.0	0.79	15.8	0.72	16.2	0.67			57.5°	16.2	0.62	17.4	0.52	18.0	0.47		
55°	15.9	0.70	16.7	0.64	17.1	0.64			55°	17.2	0.57	18.4	0.50	18.9	0.45		
52.5°	16.8	0.60	17.6	0.55	17.9	0.56			52.5°	18.1	0.51	19.3	0.46	19.7	0.43		
50°	17.6	0.50	18.4	0.45	18.7	0.48			50°	19.1	0.45	20.1	0.41	20.5	0.41		
47.5°	18.5	0.43	19.1	0.40	19.4	0.41			47.5°	19.9	0.39	20.9	0.35	21.3	0.35		
45°	19.3	0.36	19.9	0.34	20.1	0.34			45°	20.8	0.32	21.7	0.29	21.9	0.29		
42.5°	20.0	0.31	20.6	0.29					42.5°	21.6	0.28	22.5	0.25				
40°	20.8	0.25	21.3	0.23					40°	22.4	0.23	23.2	0.20				
37.5°	21.5	0.21	21.9	0.20													
35°	22.1	0.16	22.5	0.16													

ON OUTRIGGERS MID EXTENDED 4.3 m (14' 1-1 / 4") SPREAD 360° ROTATION																	
C	23.8 m (78') Boom + 3.6 m (11.8') Jib								C	23.8 m (78') Boom + 5.5 m (18') Jib							
	5° Tilt		25° Tilt		45° Tilt		60° Tilt			5° Tilt		25° Tilt		45° Tilt		60° Tilt	
	R	W	R	W	R	W	R	W		R	W	R	W	R	W	R	W
82°	3.8	1.5	5.1	1.2	6.0	0.91	6.6	0.64	82°	4.2	0.84	6.1	0.7	7.5	0.59	8.3	0.39
80°	4.9	1.5	6.1	1.2	6.9	0.91	7.5	0.64	80°	5.3	0.84	7.2	0.7	8.5	0.59	9.2	0.39
77.5°	6.2	1.5	7.4	1.2	8.1	0.91	8.6	0.64	77.5°	6.7	0.84	8.5	0.7	9.7	0.57	10.3	0.39
75°	7.4	1.5	8.6	1.2	9.2	0.91	9.7	0.64	75°	8.0	0.84	9.8	0.7	10.9	0.54	11.4	0.39
72.5°	8.6	1.38	9.7	1.1	10.3	0.88	10.8	0.64	72.5°	9.3	0.84	11.0	0.67	12.1	0.53	12.6	0.39
70°	9.8	1.25	10.8	1.0	11.4	0.84	11.9	0.64	70°	10.6	0.84	12.1	0.67	13.1	0.52	13.6	0.39
67.5°	10.9	1.15	11.9	0.94	12.4	0.81	12.8	0.64	67.5°	11.8	0.82	13.2	0.62	14.2	0.51	14.6	0.39
65°	11.9	1.04	12.9	0.88	13.5	0.77	13.8	0.64	65°	13.0	0.79	14.4	0.59	15.2	0.50	15.5	0.39
62.5°	13.0	0.92	13.9	0.81	14.4	0.71	14.7	0.64	62.5°	14.1	0.73	15.4	0.57	16.2	0.49	16.5	0.39
60°	14.0	0.79	14.9	0.73	15.3	0.64	15.6	0.64	60°	15.1	0.66	16.4	0.54	17.1	0.48	17.3	0.39
57.5°	14.9	0.67	15.8	0.63	16.2	0.57			57.5°	16.1	0.58	17.4	0.50	18.0	0.44		
55°	15.8	0.54	16.7	0.52	17.0	0.50			55°	17.1	0.50	18.3	0.45	18.9	0.39		
52.5°	16.7	0.45	17.5	0.43	17.8	0.42			52.5°	18.1	0.42	19.2	0.39	19.7	0.36		
50°	17.6	0.36	18.3	0.34	18.6	0.34			50°	19.0	0.34	20.1	0.32	20.5	0.32		
47.5°	18.4	0.30	19.1	0.29	19.3	0.29			47.5°	19.9	0.29	20.9	0.26	21.2	0.26		
45°	19.2	0.23	19.8	0.23	20.0	0.23			45°	20.7	0.23	21.7	0.20	21.9	0.20		

C :Loaded boom angle (deg.)
R :Load radius in meters
W :Rated lifting capacity in metric ton

GR-150XL RATED LIFTING CAPACITIES (IN METRIC TON)

ON OUTRIGGERS MID EXTENDED 3.5 m (11' 5-3 / 4") SPREAD 360° ROTATION																	
C	23.8 m (78') Boom + 3.6 m (11.8') Jib								C	23.8 m (78') Boom + 5.5 m(18') Jib							
	5° Tilt		25° Tilt		45° Tilt		60° Tilt			5° Tilt		25° Tilt		45° Tilt		60° Tilt	
	R	W	R	W	R	W	R	W		R	W	R	W	R	W	R	W
82°	3.8	1.5	5.1	1.2	6.0	0.91	6.6	0.64	82°	4.2	0.84	6.1	0.70	7.5	0.59	8.3	0.39
80°	4.9	1.5	6.1	1.2	6.9	0.91	7.5	0.64	80.5°	5.3	0.84	7.2	0.70	8.5	0.59	9.2	0.39
77.5°	6.2	1.5	7.4	1.2	8.1	0.91	8.6	0.64	77.5°	6.7	0.84	8.5	0.70	9.7	0.57	10.3	0.39
75°	7.4	1.5	8.6	1.2	9.2	0.91	9.7	0.64	75°	8.0	0.84	9.8	0.70	10.9	0.54	11.4	0.39
72.5°	8.6	1.3	9.7	1.1	10.3	0.88	10.8	0.64	72.5°	9.3	0.84	11.0	0.67	12.1	0.53	12.6	0.39
70°	9.7	1.09	10.8	1.0	11.4	0.84	11.9	0.64	70°	10.6	0.84	12.1	0.64	13.1	0.52	13.6	0.39
67.5°	10.8	0.90	11.8	0.84	12.4	0.74	12.8	0.64	67.5°	11.8	0.75	13.2	0.58	14.2	0.49	14.6	0.39
65°	11.8	0.70	12.8	0.68	13.4	0.64	13.8	0.64	65°	12.9	0.66	14.3	0.52	15.2	0.45	15.5	0.39
62.5°	12.8	0.56	13.9	0.56	14.3	0.53	14.6	0.53	62.5°	13.9	0.54	15.2	0.44	16.1	0.39	16.4	0.34
60°	13.8	0.41	14.9	0.43	15.2	0.41	15.5	0.41	60°	14.9	0.41	16.3	0.36	17.0	0.32	17.3	0.29
57.5°	14.7	0.33	15.8	0.34	16.0	0.32			57.5°	15.9	0.32	17.3	0.28	17.9	0.26		
55°	15.7	0.25	16.5	0.25	16.9	0.23			55°	16.9	0.23	18.2	0.20	18.8	0.20		

ON OUTRIGGERS MID EXTENDED 2.5 m (8' 2-3 / 8") SPREAD 360° ROTATION																	
C	23.8 m (78') Boom + 3.6 m (11.8') Jib								C	23.8 m (78') Boom + 5.5 m(18') Jib							
	5° Tilt		25° Tilt		45° Tilt		60° Tilt			5° Tilt		25° Tilt		45° Tilt		60° Tilt	
	R	W	R	W	R	W	R	W		R	W	R	W	R	W	R	W
82°	3.8	1.50	5.1	1.20	6.0	0.91	6.6	0.64	82°	4.2	0.84	6.1	0.70	7.5	0.59	8.3	0.39
80°	4.9	1.44	6.1	1.17	6.9	0.88	7.5	0.64	80°	5.3	0.84	7.2	0.68	8.5	0.58	9.2	0.39
77.5°	6.1	1.27	7.3	1.04	8.0	0.84	8.6	0.64	77.5°	6.7	0.84	8.4	0.66	9.7	0.54	10.3	0.39
75°	7.3	1.09	8.4	0.91	9.1	0.79	9.7	0.64	75°	8.0	0.84	9.7	0.64	10.9	0.50	11.4	0.39
72.5°	8.4	0.83	9.5	0.71	10.2	0.62	10.7	0.52	72.5°	9.2	0.67	10.8	0.52	11.9	0.42	12.5	0.34
70°	9.4	0.57	10.5	0.50	11.2	0.45	11.7	0.39	70°	10.3	0.50	12.0	0.39	13.0	0.34	13.5	0.29
67.5°	10.5	0.41	11.6	0.37	12.2	0.33	12.6	0.27	67.5°	11.5	0.35						
65°	11.5	0.25	12.5	0.23	13.1	0.20	13.5	0.14	65°	12.5	0.20						

C :Loaded boom angle (deg.)
R :Load radius in meters
W :Rated lifting capacity in metric ton

WARNING AND OPERATING INSTRUCTIONS FOR LIFTING CAPACITIES

GENERAL

1. RATED LIFTING CAPACITIES apply only to the machine as originally manufactured and normally equipped by TADANO LTD. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.
2. Construction equipment can be hazardous if improperly operated or maintained. Operation and maintenance of this machine must be in compliance with information in the operation, safety and maintenance manual supplied with machine. If these manuals are missing, order replacements through the distributor.
3. The operator and other personnel associated with this machine shall fully acquaint themselves with the latest American National Standards Institute (ANSI) safety standards for cranes.

SET UP

1. Rated lifting capacities on the chart are the maximum allowable crane capacities and are based on the machine standing level on firm supporting surface under ideal job conditions. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger floats or tires to spread the loads to a larger bearing surface.
2. For outrigger operation, outriggers shall be properly extended with tires free of supporting surface before operating crane.

OPERATION

1. Rated lifting capacities have been tested to and meet minimum requirements of SAE J1063-Cantilevered Boom Crane Structures Method of Test.
2. Rated lifting capacities do not exceed 85 % of the tipping load on outriggers fully extended as determined by SAE J765-Crane Stability Test Code.
Rated lifting capacities for partially extended outriggers are determined from the formula, Rated Lifting Capacities = (Tipping Load - 0.1 x Tip Reaction) / J391.25.
3. Rated lifting capacities above bold lines in the chart are based on crane strength and those below, on its stability. They are based on actual load radius increased by boom deflection.
4. The weight of handling device such as hook blocks (90kg (195 lbs) for 13.6 t (15 Ton) capacity, 25 kg (53 lbs) for 1.8 t (2 Ton) capacity), slings, etc., must be considered as part of the load and must be deducted from the lifting capacities.
5. Rated lifting capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, inflation of tires, operating speeds, side loads, etc. Side pull on boom or jib is extremely dangerous.
6. Rated lifting capacities do not account for wind on lifted load or boom. We recommend against working under the condition that the load is out of control due to a strong wind. During boom lift, consider that the rated lifting capacity is reduced by 50 % when the wind speed is 9 m/s (20 mph) to 12 m/s (27 mph) ; reduced by 70 % when the wind speed is 12 m/s (27 mph) to 14 m/s (31 mph). If the wind speed is 14 m/s (31 mph) or over, stop operation. During jib lift, stop operation if the wind speed is 9 m/s (20 mph) or over.
7. Rated lifting capacities at load radius shall not be exceeded. Do not tip the crane to determine allowable loads.
8. Do not operate at boom lengths, radii, or boom angle, where no capacities are shown. Crane may overturn without any

10. When making lifts at a load radius not shown, use the next longer radius to determine allowable capacity.
11. Load per line should not exceed 1,800kg (4,000 lbs.) for main winch and auxiliary winch.
12. Check the actual number of parts of line with LOAD MOMENT INDICATOR (AML-C) before operation. Maximum lifting capacity is restricted by the number of parts of line of LOAD MOMENT INDICATOR (AML-C). Limited capacity is as determined from the formula, Single line pull for main winch 1,800 kg (4,000 lbs.) x number of parts of line.
13. The boom angle before loading should be greater to account for deflection. For rated lifting capacities, the loaded boom angle and the load radius is for reference only.
14. The 5.3 m (17.4') boom length capacities are based on boom fully retracted. If not fully retracted [less than 9.0 m (30') boom length], use the rated lifting capacities for the 9.0 m (30') boom length.
15. Extension or retraction of the boom with loads may be attempted within the limits of the RATED LIFTING CAPACITIES. The ability to telescope loads is limited by hydraulic pressure, boom angle, boom length, crane maintenance, etc.
16. For rated lifting capacity of single top, reduce the rated lifting capacities of relevant boom according to a weight reductions for auxiliary load handling equipment. Capacities of single top shall not exceed 1,800 kg (4000 lbs) including main hook.
17. When jib removing, jib state switch select removed.
18. When erecting and stowing jib, be sure to retain it by hand or by other means to prevent its free movement.
19. Use "ANTI-TWO BLOCK" disable switch when erecting and stowing jib and when stowing hook block. While the switch is pushed, the hoist does not stop, even when overwind condition occurs.
20. For boom length with 3.6 m (11.8') jib, rated lifting capacities are determined by loaded boom angle only in the column headed "23.8 m (78') boom + 3.6 m (11.8') jib".
For boom length with 5.5 m (18') jib, rated lifting capacities are determined by loaded boom angle only in the column headed "23.8 m (78') boom + 5.5 m (18') jib".
For angles not shown, use the next lower loaded boom angle to determine allowable capacity.
21. When lifting a load by using jib (aux. winch) and boom (main winch) simultaneously, do the following:
 - Enter the operation status as jib operation, not as boom operation.
 - Before starting operation, make sure that mass of load is within rated lifting capacity for jib.
22. Be very careful not to come in contact with the mirror, engine cover, etc., with following warning messages. When operating crane in the following case.
 - When lowering the boom angles less than 12°
 - When swinging with the boom angles less than 12°

DEFINITIONS

1. Load Radius: Horizontal distance from a projection of the axis of rotation to supporting surface before loading to the center of the vertical hoist line or tackle with load applied.
2. Loaded Boom Angle: The angle between the boom base section and the horizontal, after lifting the rated lifting capacity at the load radius.
3. Working Area: Area measured in a circular arc about the centerline of rotation.
4. Freely Suspended Load: Load hanging free with no direct external force applied except by the hoist line.

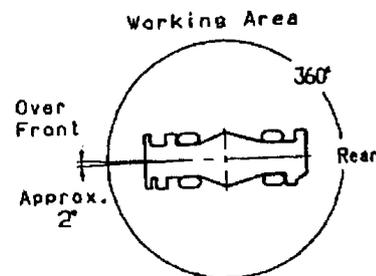
GR-150XL RATED LIFTING CAPACITIES (IN METRIC TON)

ON RUBBER STATIONARY														
		Over Front						360° Rotation						
		5.3 m		9.0 m		12.7 m		5.3 m		9.0 m		12.7 m		
		C	(17.4')	C	(30')	C	(42')	C	(17.4')	C	(30')	C	(42')	
1.22	70.3	3.58	79.0	3.58			70.3	2.81	79.0	2.81				
1.83	62.7	3.47	74.9	3.47	79.4	3.58	62.7	2.81	74.9	2.81	79.4	2.79		
2.44	54.4	3.13	70.8	3.13	76.6	3.13	54.4	2.22	70.8	2.18	76.6	2.13		
3.05	44.4	2.61	66.5	2.56	73.6	2.49	44.4	1.56	66.5	1.52	73.6	1.45		
3.66	30.7	2.20	62.2	2.09	70.7	1.97	30.7	1.13	62.2	1.07	70.7	0.95		
4.57			55.2	1.56	66.2	1.36			55.2	0.45	66.2	0.34		
6.10			41.7	0.86	58.3	0.77								
7.62			19.2	0.25	49.4	0.29								
D			0°			42°			0°		44°		60°	

LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON RUBBER STATIONARY													
		Over Front						360° Rotation					
		5.3 m		9.0 m				5.3 m					
		C	(17.4')	B	(30')			B	(17.4')				
0°	4.0	1.91	7.7	0.23			4.0	0.73					

ON RUBBER CREEP														
		Over Front												
		5.3 m		9.0 m		12.7 m								
		C	(17.4')	C	(30')	C	(42')							
1.22	70.3	3.20	79.0	3.20										
1.83	62.7	3.06	74.9	3.06	79.4	3.20	62.7	2.81	74.9	2.77	76.6	2.68		
2.44	54.4	2.81	70.8	2.77	76.6	2.68	54.4	2.36	70.8	2.25	73.6	2.15		
3.05	44.4	2.36	66.5	2.25	73.6	2.15	44.4	1.88	66.5	1.81	70.7	1.70		
3.66	30.7	1.88	62.2	1.81	70.7	1.70	30.7		62.2		70.7			
4.57			55.2	1.36	66.2	1.22			55.2	1.36	66.2	1.22		
6.10			41.7	0.77	58.3	0.68			41.7	0.77	58.3	0.68		
7.62			19.2	0.23	49.4	0.29			19.2	0.23	49.4	0.29		
D			0°			42°								

LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON RUBBER CREEP													
		Over Front											
		5.3 m		9.0 m									
		C	(17.4')	B	(30')								
0°	4.0	1.63	7.7	0.18									



NOTE:

The lifting capacity data stored in the LOAD MOMENT INDICATOR (AML-C) is based on the standard number of parts of line listed in the chart.

Standard number of parts of line for on rubber operation should be according to the following table.

Boom Length in meters (Feet)	5.3 m to 12.7 m (17.4' to 42')	Single top
Number of parts of line	4	1

- A** :Boom length in meters
- B** :Load radius in meters
- C** :Loaded boom angle (deg.)
- D** :Minimum boom angle (deg.) for indicated length (no load)

WARNING AND OPERATING INSTRUCTIONS FOR ON RUBBER LIFTING CAPACITIES

- Rated lifting capacities on rubber are in pounds and do not exceed 75 % of tipping loads as determined by SAE J765-Crane Stability Test Code.
- Rated lifting capacities shown in the chart are based on condition that crane is set on firm level surfaces with suspension-lock applied. Those above bold lines are based on tire capacity and those below, on crane stability. They are based on actual load radius increased by tire deformation and boom deflection.
- Rated lifting capacities are based on proper tire inflation, capacity and condition. Damaged tires are hazardous to safe operation of crane.
- Tires shall be inflated to correct air pressure.

Tires	Air Pressure
275/80R22.5	9.0 kgf/cm ² (130 psi)

- Over-front operation shall be performed within two degrees in front of chassis.
- On rubber lifting with "jib" is not permitted. Maximum permissible boom length is 12.7 m (42').
- When making lift on rubber stationary, set parking brake.
- For creep operation, boom must be centered over-front of machine, swing lock engaged, and load restrained from swinging. Travel slowly and keep the lifted load as close to the ground as possible, and especially avoid any abrupt steering, accelerating or braking.
- Do not operate the crane while carrying the load.
- Creep is motion for crane not to travel more than 60m (200') in any 30 minute period and to travel at the speed of less than 1.6 km/h (1 mph).
- For creep operation, set Drive select switch to "4-WHEEL (Lo)" and set gear shift lever to "1".

WARNING AND OPERATING INSTRUCTIONS FOR USING THE LOAD MOMENT INDICATOR (AML-C)

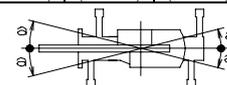
- When operating crane on outriggers:
 - Before outrigger operation, suspension-lock in the over-front area of the boom. (Locking and releasing cannot be performed in other state.)
 - Keep pressing the switch to the "LOCK" side until the suspension-lock confirmation lamp changes from flashing to lighting, and lower the body to the full. (Outrigger operation and crane operation cannot be performed without suspension-locking.)
 - Set "P.T.O." switch to "ON".
 - Press the outrigger state select key to register the outrigger operation. If the display agree with the actual state, press the set key to register. After the completion of the registration, the pop-up window closes.
 - Press the lift state select key to register the lift state to be used (single top / jib / boom). Each time lift state select key is pressed, the display changes. If the display agree with the actual state, press the set key to register. After the completion of the registration, the pop-up window closes.
- When operating crane on rubber:
 - Suspension-lock in the over-front area of the boom. (Locking and releasing cannot be performed in other state.)
 - Keep pressing the switch to the "LOCK" side until the suspension-lock confirmation lamp changes from flashing to lighting, and lower the body to the full. (Crane operation cannot be performed without suspension-locking.)
 - Set "P.T.O." switch to "ON".
 - Press the outrigger mode select key. On rubber state symbol comes on. Each time the outrigger mode select key is pressed the mode changes. Select the creep operation, the on-tire mode indicative symbol flicker.
 - Press the boom mode select key to register the boom mode.

However, pay attention to the following.

- For stationary operation.
 - The front capacities are attainable only when the over-front position symbol comes on. When the boom is more than 2 degrees from centered over-front of chassis, 360° capacities are in effect.
 - When a load is lifted in the front position and then swung to the side area, make sure the value of the LOAD MOMENT INDICATOR (AML-C) is below the 360° lifting capacity.

- For creep operation.
 - The creep capacities are attainable only when boom is in the straight forward position of chassis and the over-front position symbol is on. If boom is not in the straight forward position of chassis, never lift load.
- This machine is equipped with an automatic swing stopping device. (For the details, see Operation Maintenance Manual.) But, operate very carefully because the automatic swing stop does not work in the following cases.
 - During on rubber operation.
 - When the "P.T.O." switch is set to "OVERRIDE" and the "OVERRIDE" key switch outside the cab is on.
- During crane operation, make sure that the displays on front panel are in accordance with actual operating conditions.
- The displayed values of LOAD MOMENT INDICATOR (AML-C) are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, inflation of tire, operating speed, side loads, etc. For safe operation, it is recommended when extending and lowering boom or swinging, lifting loads shall be appropriately reduced.
- LOAD MOMENT INDICATOR (AML-C) is intended as an aid to the operator. Under no condition should it be relied upon to replace use of capacity charts and operating instruction. Sole reliance upon LOAD MOMENT INDICATOR (AML-C) aids in place of good operating practice can cause an accident. The operator must exercise caution to assure safety.
- The lifting capacity for over-side area differs depending on the outrigger extension width. Work with the capacity corresponding to the extension width. The lifting capacities for over-front and over-rear areas are for "outriggers fully extended". However, the areas (angle a) differ depending on the outrigger extension width.

Extended Width	4.3 m (14' 1-1/4")	3.5 m (11' 5-3/4")	2.5 m (8' 2-3/8")	1.64 m (5' 4-1/2")
Angle a°	70 (middle)	60 (middle)	55 (middle)	50 (minimum)



GR-150XL Axle weight distribution chart

	Kilograms			Pounds		
	GVW	Front	Rear	GVW	Front	Rear
Base machine	13,960	6,890	7,070	30,780	15,190	15,590
Remove: 1. 2-stage jib (3.6 m, 5.5 m)	-185	-221	36	-410	-490	80
2. 1.8 metric ton (2.0 Ton) hook block and auxiliary lifting sheave (single top)	-53	-155	102	-120	-340	220

