SPEC. SHEET No. GR-700E-1-00102/EX-11
DATE October, 2003

TADANO ROUGH TERRAIN CRANE

MODEL : GR-700EXL

(Left-hand steering)

GENERAL DATA

CRANE CAPACITY	70,000 kg at 3.0 m	
BOOM	5-section, 11.5 m --- 44.0 m	
DIMENSION		
Overall length	approx.	14,230 mm
Overall width	approx.	3,315 mm
Overall height	approx.	3,800 mm
MASS		
Gross vehicle mass	approx.	48,100 kg
-front axle	approx.	24,700 kg
-rear axle	approx.	23,400 kg
PERFORMANCE		
Max. traveling speed	computed	40 km/h
* Gradeability (tan θ)	computed	57% (at stall)

* Machine should be operated within the limit of engine crankcase design (30^{o} : MMC 6D16-TLU2A).

Specifications are subject to change without notice.

CRANE SPECIFICATIONS

MODEL	GR-700EXL
CAPACITY	70,000 kg at 3.0 m
BOOM	Five section full power partially synchronized telescoping boom of round hexagonal box construction with 7 sheaves at boom head. The synchronization system consists of 2 telescope cylinders, extension cables and retraction cables. Hydraulic cylinders fitted with holding valves. Fully retracted length. . . . . 11.5 m Fully extended length. . . . . .44.0 m Extension speed. . . . . .32.5 m in 145 s
JIB	Two staged swingaround boom extension. Triple offset (3.5^o/25^o/45^o) type. Stores alongside base boom section. Assistant cylinders for mounting and stowing. Single sheave at jib head. Length. . . . . .9.9 m and 17.7 m
SINGLE TOP (AUXILIARY BOOM SHEAVE)	Single sheave. Mounted to main boom head for single line work.
ELEVATION	By a double-acting hydraulic cylinder, fitted with holding valve. Elevation speed. . . . . -2^o to 80^o in 77 s
HOIST - Main winch	Variable speed type with grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and hoisting. Equipped with automatic brake (Neutral brake) and counterbalance valve. Controlled independently of auxiliary winch. Single line pull. . . . . 54.9 kN {5,600 kgf} Single line speed. . . . . 143 m/min (at the 4th layer) Wire rope. . . . . Spin-resistant type Diameter x length. . . . . .19 mm x 247 m
HOOK BLOCK(Optional) - 70 t capacity	8 sheaves, swivel type hook with safety latch.
HOOK BLOCK(Optional) - 40 t capacity	4 sheaves, swivel type hook with safety latch.

HOIST -
Auxiliary winch

Variable speed type with grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and hoisting. Equipped with automatic brake (Neutral brake) and counterbalance valve. Controlled independently of main winch.

Single line pull. . . . . 54.9 kN {5,600 kgf}
Single line speed. . . . . 125 m/min (at the 2nd layer)
Wire rope. . . . . Spin-resistant type
Diameter x length. . . . . .19 mm x 133 m

HOOK BLOCK -
5.6 t capacity

Swivel hook with safety latch for single line use.

SWING

Hydraulic axial piston motor driven through planetary speed reducer.
Continuous 360^{o} full circle swing on ball bearing slew ring.
Equipped with manually locked/released swing brake.

Swing speed. . . . . .2.3 min^{-1} {rpm}

HYDRAULIC SYSTEM

Pumps. . . . . 2 variable piston pumps for telescoping, elevating and winches.
Tandem gear pump for steering, swing and optional equipment.

Control valves. . . . .Multiple valves actuated by pilot pressure with integral pressure relief valves.

Circuit. . . . . Equipped with air cooled type oil cooler.
Oil pressure appears on AML display for main circuit.

Hydraulic oil tank capacity. . .
approx. 740 liters

Filters. . . . . Return line filter

CRANE CONTROL

By 4 control levers for swing, boom hoist, main winch, boom telescoping or auxiliary winch with 2 control pedals for boom hoist and boom telescoping based on ISO standard layout. Control lever stands can change neutral positions and tilt for easy access to cab.

CAB

Both crane and drive operations can be performed from one cab mounted on rotating superstructure. One sided one-man type, steel construction with sliding door access and tinted safety glass windows opening at side. Door window is powered control.
Operator's 3 way adjustable seat with headrest and armrest.
Hot water cab heater and air conditioning.(Optional)

TADANO Automatic Moment Limiter (Model: AML-L)

Main unit in crane cab gives audible and visual warning of approach to overload. Automatically cuts out crane motions before overload. With working range (load radius and/or boom angle and/or tip height and/or swing range) limit function.
Nine functions are constantly displayed :

- Either moment as percentage or main hydraulic pressure
- Either boom angle or moment %
- Either boom length or potential hook height
- Either actual load radius or swing angle
- Actual hook load
- Permissible load
- Either jib offset angle or number of parts of line of rope
- Boom position indicator
- Either outrigger position or on-tire indicator

OUTRIGGERS

Hydraulically operated H-type outriggers. Each outrigger controlled simultaneously or independently from the cab.
Equipped with sight level gauge. Floats mounted integrally with the jacks retract to within vehicle width.
All cylinders fitted with pilot check valves.
Crane operation with different extended length of each outrigger.
Equipped with extension width detector for each outrigger.

Extended width
Fully. . . . . .7,200 mm
Middle. . . . . 6,700 mm
Middle. . . . . 5,500 mm
Minimum. . . . . 2,800 mm
Float size (Diameter). . . . . 500 mm

COUNTERWEIGHT

Integral with swing frame (containing removable weight)
Mass. . . . . 7,900 kg

NOTE : Each crane motion speed is based on unladen conditions.

CARRIER SPECIFICATIONS

TYPE	Rear engine, left-hand steering, driving axle 2-way selected type (by manual switch). 4 x 2 front drive 4 x 4 front and rear drive
FRAME	High-tensile steel, all welded mono-box construction.
ENGINE	Model. . . . MITSUBISHI 6D16-TLU2A [EUROMOT Stage 2] Type. . . . . 4 cycle, turbo charged and after cooled, 6 cylinder in line, direct injection, water cooled diesel engine. Piston displacement. . . . . 7,545 cm^3 Bore x stroke. . . . . 118 mm x 115 mm Max. output. . . . . .166 kW {225 PS} at 2,700 min^{-1} {rpm} Max. torque. . . . . .705 N-m {72 kgf-m} at 1,300 min^{-1} {rpm}
TRANSMISSION	Electronically controlled full automatic transmission. Torque converter driving full powershift with driving axle selector. 6 forward and 2 reverse speeds. 3 speeds - High range - 2 wheel drive ; 4 wheel drive 3 speeds - Low range - 4 wheel drive
AXLES	Front. . . . . Full floating type, steering and driving axle with planetary reduction. Rear. . . . . Full floating type, steering and driving axle with planetary reduction. Non-spin differential.
STEERING	Hydraulic power steering controlled by steering wheel. Four steering modes available: 2-wheel front 2-wheel rear 4-wheel coordinated 4-wheel crab
SUSPENSION	Front. . . . . Rigid mounted to the frame. Rear. . . . . Pivot mounted with hydraulic lockout cylinders.
BRAKE SYSTEM	Service. . . Air over hydraulic disc brakes on all 4 wheels. Parking / Emergency. . . Spring applied-air released brake acting on input shaft of front axle. Auxiliary. . .Electro-pneumatic operated exhaust brake.
ELECTRIC SYSTEM	24 V DC. 2 batteries of 12 V - 120 Ah capacity.
FUEL TANK CAPACITY	300 liters
TIRES	Front. . . . . 29.5 - 25 - 22PR(OR), Single x 2 Rear. . . . . .29.5 - 25 - 22PR(OR), Single x 2
TURN RADIUS	Min. turning radius (at center of extreme outer tire) 2-wheel steering. . . . . 11.9 m 4-wheel steering. . . . . 6.7 m

EQUIPMENT

STANDARD EQUIPMENT

Automatic moment limiter (AML-L)
External lamp (AML)
Pendant type over-winding cutout
Winch automatic fail-safe brake
Cable follower
Hook safety latch
Pilot check valves
Holding valves
Counterbalance valves
Hydraulic pressure relief valves
Swing brake
Swing lock (360° positive swing lock)
Boom angle indicator
Boom elevation foot pedal
Boom telescoping foot pedal
Outrigger extension width detector
Sight level gauge
Hydraulic oil cooler
Electric windshield wiper and washer
Roof window wiper and washer
Power window (Cab door)
Tachometer/Speedometer
3 way adjustable cloth seat with seat belt, headrest and armrest
Cab floor mat
Sun visor (Front and roof)
Automatic drive system
Transmission neutral position engine start
Overshift prevention
Parking braked travel warning
Tilt-telescope steering wheel
Back-up alarm
Air cleaner dust indicator
Air dryer
Water separator with filter
Engine over-run alarm
Hydraulic lockout suspension
Non-spin differential (Rear)
Towing eyes - front and rear

OPTIONAL EQUIPMENT

Winch drum rotation indicator (Visual type)
Winch drum mirror
Electric fan
Hot water cab heater and air conditioner
Tire inflation kit
Hook block - 70t capacity (8 sheaves, swivel type with safety latch. Mass : approx. 850 kg)
Hook block - 40t capacity (4 sheaves, swivel type with safety latch. Mass : 470 kg)

RATED LIFTING CAPACITIES

ISO 4305

ON OUTRIGGERS FULLY EXTENDED 7.2m SPREAD 360° ROTATION (Unit: x 1,000 kg)												
A / B	11.5m		15.56m		19.62m		27.75m		35.87m		44.0m	
	C		C		C		C		C		C	
3.0	68.9	70.0	74.9	47.0	78.0	40.0						
3.5	65.9	58.5	72.6	47.0	76.6	40.0						
4.0	63.1	53.6	71.0	47.0	75.3	40.0						
4.5	60.1	49.6	69.0	47.0	73.7	40.0	78.9	20.0				
5.0	57.1	45.2	66.6	43.2	72.2	37.5	77.8	20.0				
5.5	54.0	40.5	64.8	39.4	70.6	35.0	76.8	20.0				
6.0	50.6	36.3	62.6	35.9	69.1	33.0	75.8	20.0	79.5	14.0		
6.5	47.2	32.9	60.7	32.8	67.5	30.7	74.8	20.0	78.7	14.0		
7.0	43.5	30.0	58.2	30.0	65.9	28.3	73.7	20.0	77.9	14.0		
8.0	35.5	25.2	53.6	25.0	62.4	23.7	71.7	19.4	76.4	14.0	79.5	8.0
9.0	24.2	21.3	48.7	20.8	59.1	19.8	69.5	17.9	74.9	14.0	78.0	8.0
10.0			43.6	17.3	55.6	16.6	67.1	16.3	73.3	13.7	77.0	8.0
11.0			37.8	14.5	51.6	14.0	64.9	14.9	71.7	12.5	75.9	8.0
12.0			30.4	12.3	47.6	11.7	62.6	13.3	69.9	11.5	74.7	8.0
13.0			20.9	10.3	43.2	9.9	60.1	11.4	68.3	10.6	73.4	8.0
14.0					38.6	8.5	57.4	9.8	66.5	9.8	72.1	8.0
16.0					26.7	6.1	52.2	7.4	62.9	8.0	69.4	7.4
18.0							46.4	5.7	59.0	6.4	66.5	6.4
20.0							40.1	4.4	54.7	5.1	63.4	5.2
22.0							32.6	3.4	50.6	4.0	60.3	4.3
24.0							23.1	2.5	45.9	3.1	57.1	3.5
26.0									40.8	2.4	53.6	2.8
28.0									35.5	1.9	49.9	2.2
30.0									29.0	1.4	46.2	1.7
32.0									21.2	1.0	42.3	1.3
D	0°								18°		32°	
Telescoping conditions (%)												
2nd boom	0		50		100		100		100		100	
3rd boom	0		0		0		33		66		100	
4th boom	0		0		0		33		66		100	
Top boom	0		0		0		33		66		100	

A :Boom length (m)
B :Load radius (m)
C :Loaded boom angle (°)
D :Minimum boom angle (°) for indicated length (no load)

ON OUTRIGGERS FULLY EXTENDED 7.2m SPREAD
360° ROTATION

C	44.0m Boom + 9.9m Jib					
	3.5° Tilt		25° Tilt		45° Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	9.8	4.5	13.7	4.0	16.1	3.4
75°	15.1	4.5	18.7	3.9	20.3	3.3
70°	20.0	4.4	23.0	3.4	24.4	3.0
65°	24.3	3.6	27.2	3.0	28.5	2.7
60°	28.1	2.4	30.9	2.4	32.0	2.2
55°	31.8	1.6	34.1	1.5	35.1	1.5
50°	35.2	1.0	37.1	1.0	37.9	0.9

C	44.0m Boom + 17.7m Jib					
	3.5° Tilt		25° Tilt		45° Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	12.5	2.7	18.3	1.7	22.1	1.0
75°	18.6	2.7	23.7	1.7	27.1	1.0
70°	24.2	2.6	28.8	1.7	31.6	1.0
65°	29.2	2.2	33.6	1.7	35.7	1.0
60°	33.5	1.7	37.8	1.5	39.4	1.0
55°	37.4	1.1	41.3	0.9	43.0	0.9

ON OUTRIGGERS FULLY EXTENDED 7.2m SPREAD
360° ROTATION

C	35.87m Boom + 9.9m Jib					
	3.5° Tilt		25° Tilt		45° Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	8.0	5.6	11.6	5.0	13.8	3.8
75°	12.2	5.6	15.5	4.5	17.5	3.6
70°	16.3	5.5	19.1	4.0	20.9	3.4
65°	20.0	4.5	22.6	3.5	24.1	3.0
60°	23.4	3.8	25.8	3.1	27.1	2.8
55°	26.7	2.8	28.8	2.5	29.9	2.6
50°	29.5	2.0	31.5	1.8	32.4	1.9
45°	32.2	1.4	34.0	1.3	34.6	1.4
40°	34.7	1.0	36.2	0.9		

C	35.87m Boom + 17.7m Jib					
	3.5° Tilt		25° Tilt		45° Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	10.3	3.6	16.5	2.4	20.4	1.5
75°	15.2	3.6	21.1	2.4	24.4	1.5
70°	19.8	3.2	25.2	2.1	28.2	1.5
65°	24.2	2.7	29.1	1.9	31.6	1.5
60°	28.4	2.3	32.6	1.7	34.7	1.5
55°	32.1	2.0	36.0	1.6	37.6	1.4
50°	35.4	1.4	39.0	1.2	40.1	1.1
45°	38.5	0.9				

C :Boom angle (°)
R :Load radius (m)
W :Rated lifting capacity (Unit: x 1,000kg)

ON OUTRIGGERS MID EXTENDED 6.7m SPREAD 360° ROTATION (Unit: x 1,000 kg)												
A / B	11.5m		15.56m		19.62m		27.75m		35.87m		44.0m	
	C		C		C		C		C		C	
3.0	68.7	70.0	74.8	47.0	78.1	40.0						
3.5	65.9	58.5	72.9	47.0	76.6	40.0						
4.0	63.0	53.6	70.7	47.0	75.0	40.0						
4.5	59.9	49.6	69.0	47.0	73.7	40.0	78.8	20.0				
5.0	57.2	45.1	66.8	43.1	72.1	37.3	77.7	20.0				
5.5	54.0	40.3	64.8	39.1	70.5	34.8	76.8	20.0				
6.0	50.6	36.3	62.7	35.6	69.1	32.8	75.7	20.0	79.6	14.0		
6.5	47.4	32.8	60.6	32.3	67.5	30.7	74.8	20.0	78.7	14.0		
7.0	43.7	29.8	58.4	29.2	65.8	28.2	73.7	20.0	78.0	14.0		
8.0	35.5	24.8	53.7	23.2	62.5	22.8	71.6	19.2	76.4	14.0	79.5	8.0
9.0	24.2	19.1	48.7	18.4	59.0	18.0	69.4	17.7	75.0	14.0	78.4	8.0
10.0			43.7	14.9	55.3	14.6	67.1	15.8	73.3	13.7	77.0	8.0
11.0			37.8	12.4	51.5	12.0	64.7	13.7	71.6	12.5	75.8	8.0
12.0			30.8	10.5	47.5	10.0	62.4	11.6	69.9	11.5	74.7	8.0
13.0			20.8	8.8	43.2	8.4	60.0	10.0	68.1	10.4	73.4	8.0
14.0					38.5	7.1	57.4	8.6	66.5	9.3	72.2	8.0
16.0							51.9	6.5	62.9	7.3	69.4	7.3
18.0							46.2	5.0	58.9	5.6	66.5	6.0
20.0							40.0	3.8	54.6	4.3	63.3	4.8
22.0							32.7	2.9	50.3	3.3	60.1	3.7
24.0							23.3	2.1	45.7	2.5	56.7	2.9
26.0									40.6	1.9	53.2	2.3
28.0									35.0	1.3	49.7	1.7
30.0											45.9	1.2
D	0°								18°		32°	
Telescoping conditions (%)												
2nd boom	0		50		100		100		100		100	
3rd boom	0		0		0		33		66		100	
4th boom	0		0		0		33		66		100	
Top boom	0		0		0		33		66		100	

A :Boom length (m)

B :Load radius (m)

C :Loaded boom angle (°)

D :Minimum boom angle (°) for indicated length (no load)

ON OUTRIGGERS MID EXTENDED 6.7m SPREAD
360° ROTATION

C	44.0m Boom + 9.9m Jib					
	3.5° Tilt		25° Tilt		45° Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	10.0	4.5	13.7	4.0	16.0	3.4
75°	15.1	4.5	18.7	3.9	20.3	3.3
70°	20.0	4.4	23.1	3.4	24.5	3.0
65°	24.2	3.3	27.1	3.0	28.5	2.7
60°	28.0	2.1	30.6	2.0	31.7	1.9
55°	31.6	1.3	34.0	1.2	34.8	1.2

C	44.0m Boom + 17.7m Jib					
	3.5° Tilt		25° Tilt		45° Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	12.5	2.7	18.4	1.7	22.3	1.0
75°	18.6	2.7	23.7	1.7	27.1	1.0
70°	24.3	2.6	28.8	1.7	31.6	1.0
65°	29.2	2.2	33.4	1.6	35.7	1.0
60°	33.2	1.5	37.7	1.3	39.4	1.0

ON OUTRIGGERS MID EXTENDED 6.7m SPREAD
360° ROTATION

C	35.87m Boom + 9.9m Jib					
	3.5° Tilt		25° Tilt		45° Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	8.0	5.6	11.6	5.0	13.8	3.8
75°	12.2	5.6	15.4	4.5	17.4	3.6
70°	16.2	5.5	19.1	4.0	20.9	3.4
65°	19.9	4.5	22.5	3.5	24.1	3.0
60°	23.4	3.7	25.8	3.1	27.1	2.8
55°	26.5	2.6	28.7	2.3	29.8	2.1
50°	29.4	1.8	31.4	1.6	32.2	1.5
45°	32.1	1.2	33.8	1.0	34.4	1.0

C	35.87m Boom + 17.7m Jib					
	3.5° Tilt		25° Tilt		45° Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	10.3	3.6	16.5	2.4	20.3	1.5
75°	15.2	3.6	21.1	2.4	24.4	1.5
70°	19.8	3.2	25.2	2.1	28.2	1.5
65°	24.2	2.7	29.0	1.9	31.6	1.5
60°	28.3	2.3	32.6	1.7	34.7	1.5
55°	31.9	1.7	35.9	1.5	37.5	1.4
50°	35.3	1.1	38.8	1.0	40.0	0.9

C :Boom angle (°)
R :Load radius (m)
W :Rated lifting capacity (Unit: x 1,000 kg)

ON OUTRIGGERS MID EXTENDED 5.5m SPREAD

360° ROTATION (Unit: x 1,000kg)

A / B	11.5m		15.56m		19.62m		27.75m		35.87m		44.0m	
	C		C		C		C		C		C	
3.0	69.1	66.3	74.8	47.0	78.2	40.0						
3.5	66.1	58.4	72.7	47.0	76.8	40.0						
4.0	63.2	51.2	71.0	47.0	75.2	40.0						
4.5	60.3	44.6	68.9	46.0	73.8	40.0	78.8	20.0				
5.0	57.1	39.1	66.9	38.7	72.2	34.5	77.8	20.0				
5.5	54.2	34.3	64.8	33.1	70.6	29.8	76.7	20.0				
6.0	50.8	30.1	62.6	28.8	68.9	26.0	75.7	20.0	79.5	14.0		
6.5	47.4	26.3	60.6	25.2	67.4	23.0	74.7	20.0	78.5	14.0		
7.0	44.0	23.0	58.3	22.0	65.7	20.5	73.6	19.8	77.9	14.0		
8.0	35.8	17.7	53.7	17.1	62.2	16.5	71.5	16.3	76.4	14.0	79.4	8.0
9.0	24.2	13.7	48.7	13.6	58.8	13.2	69.2	13.8	74.9	13.3	78.3	8.0
10.0			43.8	11.0	55.3	10.6	67.0	11.7	73.1	11.5	77.2	8.0
11.0			37.9	9.0	51.5	8.6	64.6	10.0	71.4	10.0	75.9	8.0
12.0			30.6	7.4	47.3	7.1	62.1	8.6	69.7	8.8	74.8	8.0
13.0			21.6	6.1	42.9	5.8	59.8	7.3	67.9	7.7	73.3	7.6
14.0					38.3	4.7	57.3	6.2	66.1	6.8	71.7	6.8
16.0							51.9	4.4	62.6	5.2	68.9	5.4
18.0							46.0	3.1	58.4	3.9	66.0	4.2
20.0							39.9	2.2	54.3	2.8	62.8	3.2
22.0							32.2	1.4	49.6	2.0	59.7	2.4
24.0									44.9	1.3	56.4	1.7
26.0											53.0	1.1
D	0°								18°		32°	

Telescoping conditions (%)						
2nd boom	0	50	100	100	100	100
3rd boom	0	0	0	33	66	100
4th boom	0	0	0	33	66	100
Top boom	0	0	0	33	66	100

A :Boom length (m)
B :Load radius (m)
C :Loaded boom angle (°)
D :Minimum boom angle (°) for indicated length (no load)

ON OUTRIGGERS MID EXTENDED 5.5m SPREAD
360° ROTATION

C	44.0m Boom + 9.9m Jib					
	3.5°Tilt		25°Tilt		45°Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	10.0	4.5	13.7	4.0	16.1	3.4
75°	15.1	4.5	18.7	3.9	20.3	3.3
70°	19.6	3.6	22.9	3.0	24.4	2.9
65°	23.7	2.3	26.6	1.9	27.6	1.8
60°	27.6	1.3	30.1	1.0	30.8	1.0

C	44.0m Boom + 17.7m Jib					
	3.5°Tilt		25°Tilt		45°Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	12.5	2.7	18.2	1.7	22.0	1.0
75°	18.7	2.7	24.0	1.7	27.1	1.0
70°	23.9	2.4	29.0	1.7	31.7	1.0
65°	28.4	1.4	33.3	1.3	35.8	1.0

ON OUTRIGGERS MID EXTENDED 5.5m SPREAD
360° ROTATION

C	35.87m Boom + 9.9m Jib					
	3.5°Tilt		25°Tilt		45°Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	8.0	5.6	11.6	5.0	13.8	3.8
75°	12.2	5.6	15.4	4.5	17.4	3.6
70°	16.2	5.0	19.2	4.0	20.9	3.4
65°	19.6	3.7	22.5	3.3	24.1	2.8
60°	23.0	2.4	25.5	2.2	26.8	1.9
55°	26.2	1.5	28.5	1.4	29.5	1.2

C	35.87m Boom + 17.7m Jib					
	3.5°Tilt		25°Tilt		45°Tilt	
	R	**W**	**R**	**W**	**R**	**W**
80°	11.0	3.6	16.5	2.4	20.4	1.5
75°	15.3	3.6	21.1	2.4	24.4	1.5
70°	19.8	3.2	25.2	2.1	28.2	1.5
65°	24.1	2.6	29.0	1.9	31.5	1.5
60°	27.9	1.6	32.4	1.4	34.6	1.2

C :Boom angle (°)
R :Load radius (m)
W :Rated lifting capacity (Unit: x1,000kg)

ON OUTRIGGERS MIN EXTENDED 2.8m SPREAD

360° ROTATION (Unit: x1,000kg)

A / B	11.5m		15.56m		19.62m		27.75m		35.87m		44.0m	
	C		C		C		C		C		C	
3.0	69.1	38.9	74.8	36.1	78.1	35.2						
3.5	66.1	30.2	72.7	28.4	76.4	27.7						
4.0	63.2	24.2	70.8	22.8	74.9	22.2						
4.5	60.2	19.8	68.7	18.6	73.4	18.2	78.8	19.2				
5.0	57.3	16.5	66.7	15.5	71.8	15.1	77.6	16.4				
5.5	54.1	14.0	64.7	13.1	70.1	12.8	76.5	14.2				
6.0	50.8	12.0	62.5	11.2	68.5	10.9	75.5	12.4	79.5	13.2		
6.5	47.6	10.4	60.3	9.6	66.9	9.3	74.4	10.8	78.6	11.6		
7.0	44.0	9.1	58.1	8.3	65.3	8.0	73.3	9.5	77.6	10.3		
8.0	35.9	6.9	53.5	6.2	62.1	5.9	71.0	7.4	76.0	8.1	79.5	8.0
9.0	24.9	5.2	48.8	4.7	58.4	4.4	68.8	5.8	74.3	6.5	78.1	6.9
10.0			43.4	3.5	54.9	3.2	66.4	4.6	72.5	5.2	76.7	5.7
11.0			37.7	2.5	51.1	2.2	64.1	3.6	70.9	4.2	75.3	4.7
12.0			30.7	1.7	46.9	1.4	61.7	2.7	69.2	3.3	73.9	3.8
13.0							59.3	2.0	67.3	2.6	72.4	3.0
14.0							56.6	1.4	65.7	2.0	70.9	2.4
D	0°				38°		46°		54°		62°	

Telescoping conditions (%)						
2nd boom	0	50	100	100	100	100
3rd boom	0	0	0	33	66	100
4th boom	0	0	0	33	66	100
Top boom	0	0	0	33	66	100

A :Boom length (m)
B :Load radius (m)
C :Loaded boom angle (°)
D :Minimum boom angle (°) for indicated length (no load)

NOTES FOR "ON OUTRIGGERS" TABLE

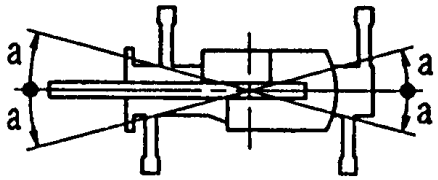
1. Rated lifting capacities shown in the table are based on condition that crane is set on firm level surface. Those above bold lines are based on crane strength and those below, on its stability.
2. Rated lifting capacities based on crane stability are according to ISO 4305.
3. The mass of the hook (850 kg for 70t capacity, 470 kg for 40t capacity, 150 kg for 5.6 t capacity), slings and all similarly used load handling devices must be considered as part of the load and must be deducted from the lifting capacities.
4. For rated lifting capacity of single top, reduce the rated lifting capacities of relevant boom according to a weight reduction for auxiliary load handling equipment. Capacities of single top shall not exceed 5,600 kg including main hook.
5. Standard number of parts of line for each boom length is as shown below. Load per line should not surpass 54.9 kN {5,600 kgf} for main winch and auxiliary winch.

Boom length	11.5m	11.5m to 15.56m	15.56m to 19.62m	19.62m to 27.75m	27.75m to 44.0m	Single top Jib
Number of parts of line	16	12	10	6	4	1

The lifting capacity data stored in the AUTOMATIC MOMENT LIMITER (AML-L) is based on the standard number of parts of line listed in the chart.
Maximum lifting capacity is restricted by the number of parts of line of AUTOMATIC MOMENT LIMITER (AML-L).

6. The lifting capacity for over-side area differs depending on the outrigger extension width. Work with the capacity corresponding to the extension width. The lifting capacities for over-front and over-rear areas are for “outriggers fully extended”. However, the areas (angle **a**) differ depending on the outrigger extension width.

Outriggers extended width	6.7m (middle)	5.5m (middle)	2.8m (minimum)
Angle **a** °	30	20	5



RATED LIFTING CAPACITIES

ISO 4305

ON RUBBER STATIONARY (Unit: x1,000kg)										
	Over Front						360° Rotation			
A	11.5m		19.62m		27.75m		11.5m		19.62m	
B	C		C		C		C		C	
3.0	69.0	33.0					68.7	22.2		
3.5	66.2	29.3					66.0	18.5		
4.0	63.2	26.1					63.2	14.7		
4.5	60.2	23.7					60.1	12.5		
5.0	57.4	21.5					57.1	10.5		
5.5	54.2	19.6					53.7	9.0		
6.0	50.9	17.0					50.5	7.5		
6.5	47.5	15.4	67.0	14.0			47.1	6.4	66.9	5.8
7.0	44.1	13.8	65.3	12.1			43.8	5.5	65.2	4.8
8.0	36.2	11.0	62.0	10.1			35.7	4.1	62.0	3.5
9.0	25.0	8.8	58.7	8.0			23.9	3.1	58.8	2.3
10.0			54.9	6.5	66.6	6.1				
11.0			51.4	5.1	64.3	5.2				
12.0			47.7	4.1	61.8	4.3				
13.0			43.7	3.2	59.3	3.6				
14.0			39.0	2.5	57.0	3.0				
16.0					52.3	2.0				
D	0°								18°	
Telescoping conditions (%)										
2nd boom	0		100		100		0		100	
3rd boom	0		0		33		0		0	
4th boom	0		0		33		0		0	
Top boom	0		0		33		0		0	

ON RUBBER CREEP (Unit: x1,000kg)										
	Over Front						360° Rotation			
A	11.5m		19.62m		27.75m		11.5m		19.62m	
B	C		C		C		C		C	
3.0	69.0	25.5					68.9	17.1		
3.5	66.0	22.5					66.0	14.7		
4.0	63.1	20.0					63.3	12.7		
4.5	60.3	17.9					60.1	10.6		
5.0	56.9	16.3					57.3	8.8		
5.5	54.0	14.8					53.9	7.5		
6.0	50.6	13.5					50.8	6.5		
6.5	47.4	12.3	67.1	11.7			47.1	5.6	66.8	5.0
7.0	43.6	11.3	65.5	10.7			43.8	4.9	65.1	4.2
8.0	35.3	9.6	62.1	9.0			35.5	3.7	61.9	3.0
9.0	24.1	8.0	58.6	7.1			24.7	2.7	58.3	2.1
10.0			55.2	5.7	66.5	5.5				
11.0			51.4	4.6	64.2	4.8				
12.0			47.6	3.7	61.7	4.1				
13.0			43.8	2.9	59.5	3.5				
14.0			39.1	2.2	57.1	2.9				
16.0					52.2	2.0				
D	0°								18°	
Telescoping conditions (%)										
2nd boom	0		100		100		0		100	
3rd boom	0		0		33		0		0	
4th boom	0		0		33		0		0	
Top boom	0		0		33		0		0	

A :Boom length (m)
B :Load radius (m)
C :Loaded boom angle (°)
D :Minimum boom angle (°) for indicated length (no load)

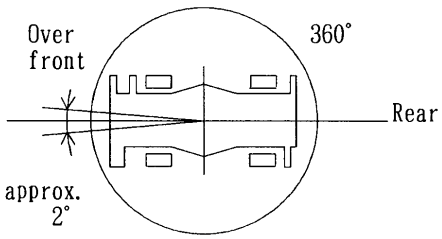
NOTES FOR "ON RUBBER" TABLES

1. Rated lifting capacities shown in the table are based on condition that crane is set on firm level surface, with suspension lock applied. Those above bold lines are based on tire capacity and those below, on crane stability. They are based on actual working radii increased by tire deformation and boom deflection.
2. Rated lifting capacities based on crane stability are according to ISO 4305.
3. The mass of the hook (850 kg for 70t capacity, 470 kg for 40t capacity, 150 kg for 5.6t capacity), slings and all similarly used load handling devices must be considered as part of the load and must be deducted from the lifting capacities.
4. For rated lifting capacity of single top, reduce the rated lifting capacities of relevant boom according to weight reductions for auxiliary load handling equipment. Capacities of single top shall not exceed 5,600 kg including main hook.
5. On tires lifting with "jib" is not permitted. Maximum permissible boom length is 27.75 m (over front) and 19.62 m (360^{o} rotation).
6. CREEP is motion for crane not to travel more than 60 m in any 30 minute period and to travel at the speed of less than 1.6 km/h.
7. During "CREEP" duties travel slowly and keep the lifting load as close to the ground as possible, and especially avoid any abrupt steering, accelerating or braking.
8. Do not operate the crane while carrying the load.
9. Tires should be inflated to their correct air pressure of 0.41 Mpa {4.2 kgf/cm^2}.
10. For CREEP operation, set Drive select switch to "4-WHEEL(Lo)" and set gear shift lever to "1".
11. Standard number of parts of line for on tires operation should be according to the following table.
    Load per line should not surpass 54.9 kN {5,600 kgf} for main winch and auxiliary winch.

Boom length	Over Front			360^{o} Rotation	
	11.5m	19.62m	27.75m	11.5m	19.62m
Number of parts of line (Single top)	8(Stationary) 6(Creep) (1)	4 (1)	4 (1)	6 (1)	4 (1)

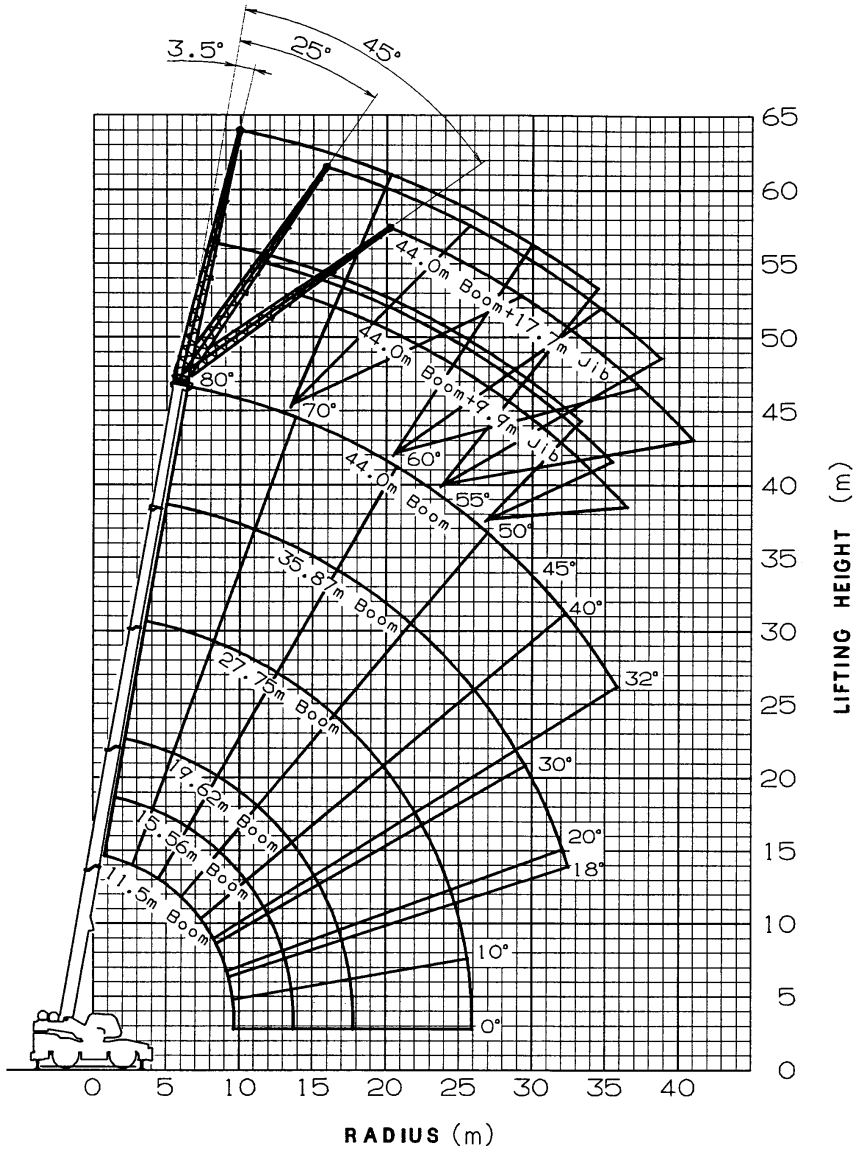
The lifting capacity data stored in the AUTOMATIC MOMENT LIMITER (AML-L) is based on the standard number of parts of line listed in the chart.
Maximum lifting capacity is restricted by the number of parts of line of AUTOMATIC MOMENT LIMITER (AML-L).

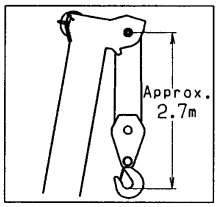
WORKING AREA

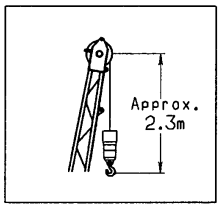


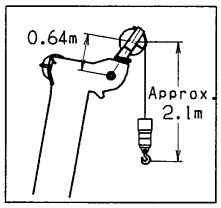
Without outriggers "Over front" operation should be performed within 2 degrees in front of chassis.

WORKING RANGE



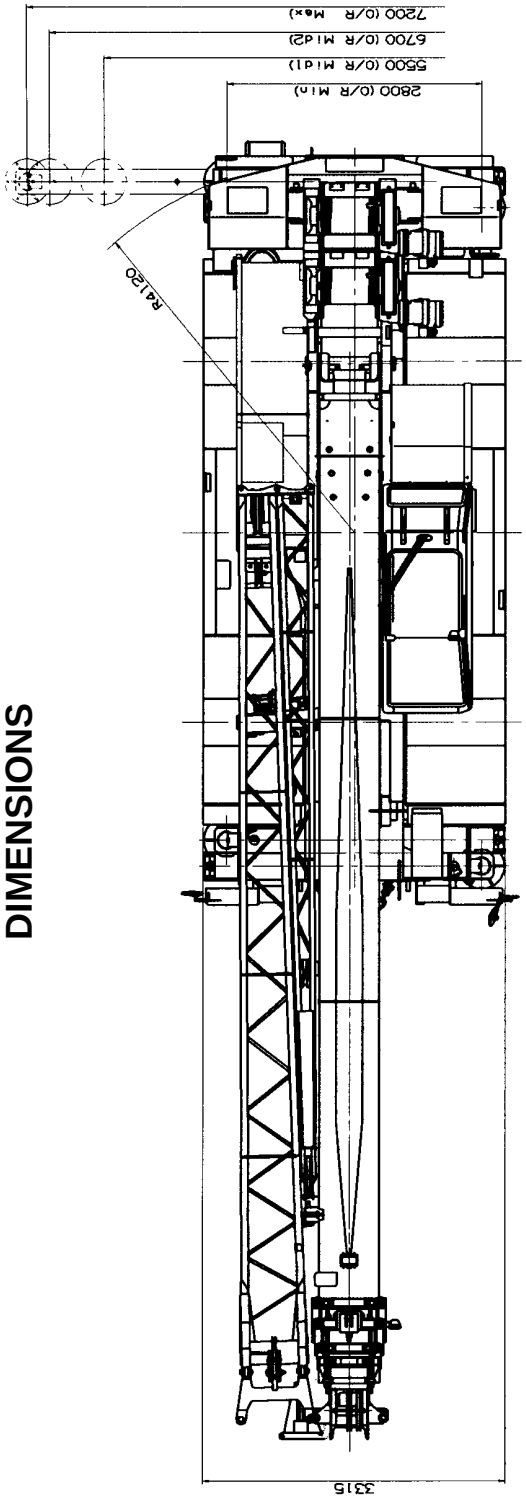


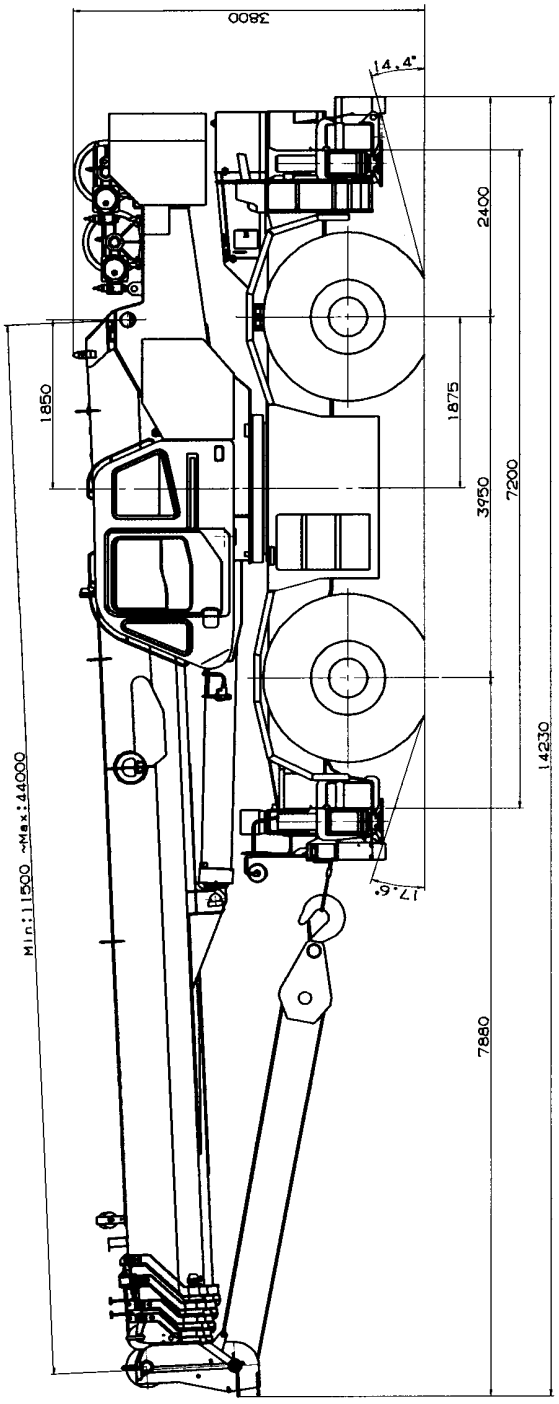




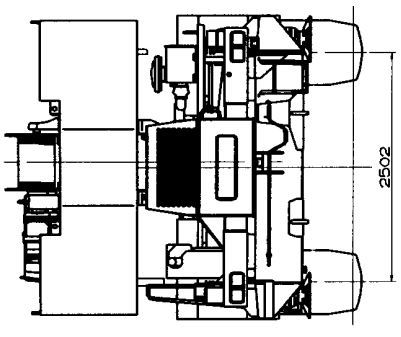
NOTE: The above lifting height and boom angle are based on a straight (unladen) boom, and allowance should be made for boom deflection obtained under laden conditions.
The above working range is shown on condition with outriggers fully (7.2m) extended.

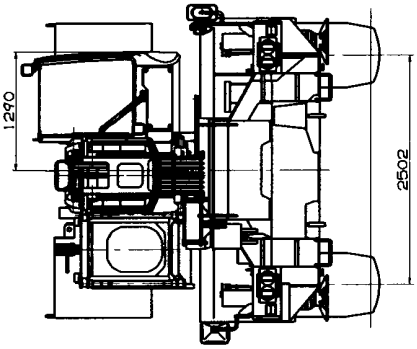
DIMENSIONS





Note : Dimension is with boom angle at -2 °.





GR-700EXL Axle Weight Distribution Chart

UNIT : kg

	GVW	Front	Rear
Basic standard machine includes: 5-section boom (11.5 m - 44.0 m) 2-stage jib (9.9 m, 17.7 m) Mitsubishi 6D16-TLU2A 29.5-25-22PR tires Single top 5.6 ton hook ball	48,100	24,700	23,400
Add: 1. 70 ton 8 sheaves hook block 2. 40 ton 4 sheaves hook block	 +850 +470	 +1,530 +850	 -680 -380
Remove: 1. 2-stage jib (9.9 m, 17.7 m) 2.Removable counterweight	 -1,138 -7,900	 -2,006 +3,400	 +868 -11,300