GR-150XL
(Right-hand drive)
13.6 Metric Tons (15 Ton) Capacity

HYDRAULIC ROUGH TERRAIN CRANE

DIMENSIONS

GENERAL DIMENSIONS

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Turning radius (275/80R22.5 Tires)</td>
<td></td>
</tr>
<tr>
<td>4 wheel steer</td>
<td>3.8 m</td>
</tr>
<tr>
<td>2 wheel steer</td>
<td>6.5 m</td>
</tr>
<tr>
<td>Overall length</td>
<td>approx. 7,540 mm</td>
</tr>
<tr>
<td>Overall width</td>
<td>approx. 2,000 mm</td>
</tr>
<tr>
<td>Overall height</td>
<td>approx. 2,815 mm</td>
</tr>
</tbody>
</table>

Note: In this external views, a few equipment are included.

Specifications are subject to change without notice.
CRANE SPECIFICATIONS

BOOM
6 section full power partially synchronized telescoping boom of rectangular box construction with 4 sheaves at boom head. The synchronization system consists of 2 telescope cylinders, extension cables and retraction cables. Hydraulic cylinder fitted with holding valve. An easily removable wire rope guard, rope dead end provided on the left side of boom head. Boom telescope sections are supported by wear pads both vertically and horizontally.
- Fully retracted length.......... 5.3 m
- Fully extended length......... 23.8 m
- Extension speed............... 18.5 m in 52 s
- Root diameter.................. 0.225 m

BOOM ELEVATION
By a double acting hydraulic cylinder with holding valve. Combination controls for hand or foot operation. Boom angle indicator.
- Automatic speed reduction and slow stop function.
- Boom angle .................... 3° – 82°
- Boom raising speed .......... '3' to '82' in 29 s

JIB
2 stage boom under slung type with quadruple offset (tilt type).
- Single sheave at jib head.
- Box type top section telescopes from box type base section which stows under base boom section.
- Length ......................... 3.6 m, 5.5 m
- Offset ............................ 5°, 25°, 45° or 60°
- Root diameter.................. 0.192 m

AUXILIARY LIFTING SHEAVE (SINGLE TOP)
- Single sheave mounted to main boom head for single line work.
  - Root diameter.................. 0.192 m

ANTI-TWO-BLOCK DEVICE
Pendant type over-winding cut out device with audio-visual (FAILURE lamp/BUZZER) warning system.

SLEWING
Hydraulic axial piston motor driven through planetary slewing speed reducer. Continuous 360° full circle slewing on ball bearing. Equipment with manually locked/released slewing brake.
- Slewing speed ................. 2.4 min⁻¹ (rpm)

WINCH

MAIN WINCH
Variable speed type with grooved drum driven by hydraulic axial piston motor through speed reducer. Power load lowering and raising.
- Equipped with automatic brake (neutral brake) and counterbalance valve. Controlled independently of auxiliary winch.
- Equipped with cable follower and drum rotation indicator.

MAIN DRUM
- Root diameter x wide ............... 0.265 m x 0.239 m
- Wire rope diameter x length ........ 11.2 mm x 137 m
- Drum capacity .................... 148.4 m, 7 layers
- Maximum single line pull (1st layer).......... 29.9 kN (3,050 kgf)
- Maximum permissible line pull wire strength..... 25.5 kN (2,600 kgf)

AUXILIARY WINCH
Variable speed type with grooved drum driven by hydraulic axial piston motor through speed reducer. Power load lowering and raising.
- Equipped with automatic brake (neutral brake) and counterbalance valve. Controlled independently of main winch.
- Equipped with cable follower and drum rotation indicator.

AUXILIARY DRUM
- Root diameter x wide ............... 0.265 m x 0.239 m
- Wire rope diameter x length ........ 11.2 mm x 66 m
- Drum capacity .................... 148.4 m, 7 layers
- Maximum single line pull (1st layer).......... 29.9 kN (3,050 kgf)
- Maximum permissible line pull wire strength..... 25.5 kN (2,600 kgf)

WIRE ROPE
Filler or warrington seal wire (spin-resistant), extra improved plow steel, preformed, independent wire rope core, right regular lay.
- Main.......................... 11.2 mm 6 x 37 class
- Auxiliary...................... 11.2 mm 6 x 37 class

HOOK BLOCKS
- 13.6 metric ton (15.0 Ton)
  - 4 sheaves with swivel hook and safety latch
- 1.8 metric ton (2.0 Ton)
  - Weighted hook with swivel and safety latch

HYDRAULIC SYSTEM

PUMPS
2 variable piston pumps for crane functions.
- Tandem gear pump for steering, slewing and optional equipment.
- Powered by carrier engine. Pump disconnect for crane engaged/disengaged by rotary switch from operator's cab.

CONTROL VALVES
- Multiple valves actuated by pilot pressure with integral pressure relief valves.

RESERVOIR
- 172 liters capacity. External sight level gauge.

FILTRATION
- BETA10=10 return filter, full flow with bypass protection, located inside of hydraulic reservoir. Accessible for easy replacement.

OIL COOLER - Air cooled fan type.

CAB AND CONTROLS

Both crane and drive operations can be performed from one cab mounted on rotating superstructure.

- Right side, 1 man type, steel construction with sliding door access and safety glass windows opening at side. Door window is powered control. Windshield glass window and roof glass window are shatter-resistant. Wiper and washer (front windshield and roof window). Tinted safety glass and sun visor. Tilt-telescoping steering wheel. Adjustable control levers for slewing, boom elevating, boom telescoping, auxiliary winch and main winch. Control levers can change neutral positions and tilt for easy access to cab. Foot operated controls: boom elevating, boom telescoping, service brake and engine throttle. 3 way adjustable operator’s suspension seat with high back, headrest and armrest, Cab floor mat. Engine throttle knob. Hot water cab heater and air conditioning.

- Dash-mounted engine start/stop, monitor lamps, cigarette lighter, drive selector switch, parking brake switch, steering mode select switch, power window switch, pump engaged/disengaged switch, slewing brake switch, outrigger control panel.
- Instruments - Torque converter oil temperature, engine water temperature, air pressure, fuel, speedometer, tachometer, hour meter and odometer / trip meter. Engine over-run alarm.

- Back-up alarm. Low oil pressure/high water temp. Warning device (visual). Rear steer centering light. Hydraulic oil pressure is monitored and displayed on the AML-C display panel.
TADANO electronic Load Moment Indicator system (AML-C) including:
- Control lever lockout function with audible and visual pre-warning
- Number of parts of line
- Boom position indicator
- Outrigger state indicator
- Slewing angle
- Boom angle / boom length / jib offset angle / jib length / load radius / rated lifting capacities / actual loads read out
- Potential lifting height
- Ratio of actual load moment to rated load moment indication
- Permissible load
- Automatic Speed Reduction and Slow Stop function on boom elevation and slewing
- Working condition register switch
- Load radius / boom angle / tip height / slewing range preset function
- External warning lamp
- Tare function
- Main hydraulic oil pressure
- Fuel consumption monitor
- Drum rotation indicator (audible and visible type) main and auxiliary winch
- On-rubber indicator

TADANO AML-C monitors outrigger extended length and automatically programs the corresponding "RATED LIFTING CAPACITIES" table

Operator's left hand console includes transmission gear selector and sight level bubble.
Upper left console includes, roof washer and wiper switch, jib equipped/removed select switch and air conditioning control switch.
Lower left console includes flood lamp switch, oil cooler switch and boom emergency telescoping switch (2nd-3rd and 4th-top)

NOTE: Each crane motion speed is based on unladen conditions.

TYPE
Rear engine, right-hand drive, driving axle 2-way selected type by manual switch, 4x2 front drive, 4x4 front and rear drive.

FRAME
High tensile steel, all welded mono-box construction.

ENGINE
<table>
<thead>
<tr>
<th>Model</th>
<th>Mitsubishi 4M50-TLC1B</th>
<th>Mitsubishi 4M50-TLE3A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Direct injection diesel</td>
<td>Direct injection diesel</td>
</tr>
<tr>
<td>No. of cylinders</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>Combustion</td>
<td>4 cycle, turbo charged and after cooled</td>
<td>4 cycle, turbo charged and after cooled</td>
</tr>
<tr>
<td>Bore x Stroke, mm</td>
<td>114 x 120</td>
<td>114 x 120</td>
</tr>
<tr>
<td>Displacement, liters</td>
<td>4,900</td>
<td>4,900</td>
</tr>
<tr>
<td>Air inlet heater</td>
<td>24 volt preheat</td>
<td>24 volt preheat</td>
</tr>
<tr>
<td>Air cleaner</td>
<td>Dry type, replaceable element</td>
<td>Dry type, replaceable element</td>
</tr>
<tr>
<td>Oil filter</td>
<td>Full flow with replaceable element</td>
<td>Full flow with replaceable element</td>
</tr>
<tr>
<td>Fuel filter</td>
<td>Full flow with replaceable element</td>
<td>Full flow with replaceable element</td>
</tr>
<tr>
<td>Fuel tank, liters</td>
<td>189, right side of carrier</td>
<td>189, right side of carrier</td>
</tr>
<tr>
<td>Cooling</td>
<td>Liquid pressurized, recirculating by-pass</td>
<td>Liquid pressurized, recirculating by-pass</td>
</tr>
<tr>
<td>Radiator</td>
<td>Fin and tube core, thermostat controlled</td>
<td>Fin and tube core, thermostat controlled</td>
</tr>
<tr>
<td>Fan, mm</td>
<td>Suction type, 10-blade, 457 dia.</td>
<td>Suction type, 10-blade, 457 dia.</td>
</tr>
<tr>
<td>Starting</td>
<td>24 volt</td>
<td>24 volt</td>
</tr>
<tr>
<td>Charging</td>
<td>24 volt system, negative ground</td>
<td>24 volt system, negative ground</td>
</tr>
<tr>
<td>Battery</td>
<td>2-80 amp. Hour</td>
<td>2-80 amp. Hour</td>
</tr>
<tr>
<td>Compressor, air, l/min</td>
<td>612 at 2,700 min⁻¹</td>
<td>612 at 2,700 min⁻¹</td>
</tr>
<tr>
<td>Output, Max. kW (HP)</td>
<td>Gross129 (172) at 2,700 min⁻¹</td>
<td>Gross129 (172) at 2,700 min⁻¹</td>
</tr>
<tr>
<td>Torque, Max. Nm</td>
<td>529 at 1,600 min⁻¹</td>
<td>529 at 1,600 min⁻¹</td>
</tr>
<tr>
<td>Capacity, liters</td>
<td>11</td>
<td>11</td>
</tr>
<tr>
<td>Lubrication</td>
<td>8–11</td>
<td>8–11</td>
</tr>
<tr>
<td>Fuel</td>
<td>189</td>
<td>189</td>
</tr>
</tbody>
</table>

TRANSMISSION
Electronically controlled full automatic transmission.
Torque converter driving full power shift with driving axle selector.
6 forward and 2 reverse speeds, constant mesh.
3 speeds - high range - 2-wheel drive; 4-wheel drive
3 speeds - low range - 4-wheel drive

TRAVEL SPEED - 49 km/h

GRADE ABILITY (tanθ) = 53% (at stall), 30% *
* Machine should be operated within the limit of engine crankcase design (30°: Mitsubishi 4M50-TLC1B/TLE3A)

AXLE
Front: Full floating type, steering and driving axle with planetary reduction.
Rear: Full floating type, steering and driving axle with planetary reduction.

STEERING
Hydraulic power steering controlled by steering wheel.
4 steering modes available: 2 wheel front, 2 wheel rear, 4 wheel coordinated and 4 wheel crab.

SUSPENSION
Front: Semi-elliptic leaf springs with hydraulic lockout device.
Rear: Semi-elliptic leaf springs with hydraulic lockout device.

 BRAKE SYSTEMS
Service: Air over hydraulic disc brakes on all 4 wheels.
Parking/Emergency: Spring applied-air released brake acting on input shaft of front axle.
Auxiliary: Electro-pneumatic operated exhaust brake.

TIRES - 275/80R22.5 (OR) Air pressure: 900 kPa

OUTRIGGERS
4 hydraulic, beam and jack outriggers.
Vertical jack cylinders equipped with integral holding valve.
Each outrigger beam and jack is controlled independently from cab.
Beams extend to 4.7 m center-line and retract to within 1.64 m overall width with floats.
Outrigger jack floats are attached thus eliminating the need of manually attaching and detaching them.
Controls and sight bubble located in superstructure cab.
4 outrigger extension lengths are provided with corresponding "RATED LIFTING CAPACITIES" for crane duty in confined areas.

<table>
<thead>
<tr>
<th>Min. Extension</th>
<th>1.64 m center to center</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mid. Extension</td>
<td>2.5 m center to center</td>
</tr>
<tr>
<td>Mid. Extension</td>
<td>3.5 m center to center</td>
</tr>
<tr>
<td>Max. Extension</td>
<td>4.3 m center to center</td>
</tr>
<tr>
<td>Max. Extension</td>
<td>4.7 m center to center</td>
</tr>
<tr>
<td>Float size (Diameter)</td>
<td>0.35 m</td>
</tr>
</tbody>
</table>
STANDARD EQUIPMENT

- Telematics (machine data logging and monitoring system) with HELLO-NET via internet (availability depends on countries)
- Eco mode system
- Emergency steering system
- Transmission neutral position engine start
- Overshift prevention
- Parking braked travel warning
- Tilt-telescope steering wheel
- Halogen head lamp
- Fenders
- Air dryer
- Water separator with filter (high filtration)
- Air cleaner dust indicator
- Full instrumentation package
- Towing hooks-Front and rear
- Tool storage compartment
- External warning lamp
- Tire inflation kit

HOISTING PERFORMANCE

LINE SPEEDS AND PULLS

<table>
<thead>
<tr>
<th>Layer</th>
<th>Main or auxiliary winch - 0.28 m drum</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Line speeds¹</td>
</tr>
<tr>
<td></td>
<td>m/min</td>
</tr>
<tr>
<td>1st</td>
<td>94</td>
</tr>
<tr>
<td>2nd</td>
<td>101</td>
</tr>
<tr>
<td>3rd</td>
<td>110</td>
</tr>
<tr>
<td>4th</td>
<td>114</td>
</tr>
<tr>
<td>5th</td>
<td>125</td>
</tr>
<tr>
<td>6th</td>
<td>128</td>
</tr>
<tr>
<td>7th³</td>
<td>135</td>
</tr>
</tbody>
</table>

- Maximum permissible line pull wire strength.
  Main: 24.2 kN (2,470 kgf) with 6x37 class rope.
  Auxiliary: 25.5 kN (2,600 kgf) with 6x37 class rope.

DRUM WIRE ROPE CAPACITIES

<table>
<thead>
<tr>
<th>Wire rope layer</th>
<th>Main or auxiliary drum grooved lagging</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rope per layer</td>
<td>m</td>
</tr>
<tr>
<td>1</td>
<td>17.4</td>
</tr>
<tr>
<td>2</td>
<td>18.6</td>
</tr>
<tr>
<td>3</td>
<td>20.0</td>
</tr>
<tr>
<td>4</td>
<td>21.2</td>
</tr>
<tr>
<td>5</td>
<td>22.4</td>
</tr>
<tr>
<td>6</td>
<td>23.8</td>
</tr>
<tr>
<td>7</td>
<td>25.0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Wire rope</th>
<th>11.2 mm wire rope</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>17.4</td>
</tr>
<tr>
<td>2</td>
<td>18.6</td>
</tr>
<tr>
<td>3</td>
<td>20.0</td>
</tr>
<tr>
<td>4</td>
<td>21.2</td>
</tr>
<tr>
<td>5</td>
<td>22.4</td>
</tr>
<tr>
<td>6</td>
<td>23.8</td>
</tr>
<tr>
<td>7</td>
<td>25.0</td>
</tr>
</tbody>
</table>

DRUM DIMENSIONS

<table>
<thead>
<tr>
<th>DRUM DIMENSIONS</th>
<th>Main</th>
<th>Auxiliary</th>
</tr>
</thead>
<tbody>
<tr>
<td>Root diameter</td>
<td>265 mm</td>
<td>239 mm</td>
</tr>
<tr>
<td>Length</td>
<td>239 mm</td>
<td>239 mm</td>
</tr>
<tr>
<td>Flange diameter</td>
<td>450 mm</td>
<td>450 mm</td>
</tr>
</tbody>
</table>
The above lifting height and boom angle are based on a straight (unloaded) boom and machine standing level on firm supporting surface. Allowance should be made for boom deflection obtained under loaded conditions.

The above working range is shown on condition with outriggers fully (4.7 m) extended.
### ON OUTRIGGERS FULLY EXTENDED 4.7 m SPREAD

#### 360° ROTATION

<table>
<thead>
<tr>
<th>A</th>
<th>5.3 m</th>
<th>9.0 m</th>
<th>12.7 m</th>
<th>16.4 m</th>
<th>20.1 m</th>
<th>23.8 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.22</td>
<td>70.4</td>
<td>13.6</td>
<td>78.9</td>
<td>6.0</td>
<td>80.9</td>
<td>6.0</td>
</tr>
<tr>
<td>1.52</td>
<td>66.7</td>
<td>13.6</td>
<td>77.3</td>
<td>6.0</td>
<td>79.5</td>
<td>6.0</td>
</tr>
<tr>
<td>1.83</td>
<td>62.8</td>
<td>13.1</td>
<td>75.1</td>
<td>6.0</td>
<td>78.0</td>
<td>5.0</td>
</tr>
<tr>
<td>2.44</td>
<td>54.2</td>
<td>10.8</td>
<td>70.8</td>
<td>6.0</td>
<td>76.7</td>
<td>6.0</td>
</tr>
<tr>
<td>3.05</td>
<td>44.1</td>
<td>8.07</td>
<td>66.7</td>
<td>6.0</td>
<td>73.8</td>
<td>6.0</td>
</tr>
<tr>
<td>3.66</td>
<td>30.8</td>
<td>6.71</td>
<td>62.4</td>
<td>6.0</td>
<td>71.0</td>
<td>6.0</td>
</tr>
<tr>
<td>4.57</td>
<td>55.4</td>
<td>5.22</td>
<td>66.6</td>
<td>5.03</td>
<td>72.4</td>
<td>4.92</td>
</tr>
<tr>
<td>6.1</td>
<td>42.1</td>
<td>3.76</td>
<td>58.5</td>
<td>3.63</td>
<td>66.6</td>
<td>5.02</td>
</tr>
<tr>
<td>7.62</td>
<td>19.5</td>
<td>2.81</td>
<td>49.8</td>
<td>2.65</td>
<td>60.6</td>
<td>2.93</td>
</tr>
<tr>
<td>9.14</td>
<td>39.4</td>
<td>1.84</td>
<td>54.3</td>
<td>2.00</td>
<td>61.8</td>
<td>1.93</td>
</tr>
<tr>
<td>10.67</td>
<td>25.2</td>
<td>1.34</td>
<td>47.1</td>
<td>1.52</td>
<td>56.5</td>
<td>1.61</td>
</tr>
<tr>
<td>12.19</td>
<td>38.9</td>
<td>1.20</td>
<td>51.0</td>
<td>1.43</td>
<td>58.3</td>
<td>1.27</td>
</tr>
<tr>
<td>13.72</td>
<td>29.3</td>
<td>0.88</td>
<td>44.8</td>
<td>1.09</td>
<td>53.7</td>
<td>1.07</td>
</tr>
<tr>
<td>15.24</td>
<td>37.9</td>
<td>0.84</td>
<td>48.6</td>
<td>0.91</td>
<td>48.6</td>
<td>0.91</td>
</tr>
<tr>
<td>16.76</td>
<td>29.3</td>
<td>0.64</td>
<td>43.2</td>
<td>0.70</td>
<td>43.2</td>
<td>0.70</td>
</tr>
<tr>
<td>18.29</td>
<td>16.2</td>
<td>0.48</td>
<td>37.2</td>
<td>0.57</td>
<td>37.2</td>
<td>0.57</td>
</tr>
<tr>
<td>19.81</td>
<td>29.9</td>
<td>0.45</td>
<td>41.8</td>
<td>0.48</td>
<td>41.8</td>
<td>0.48</td>
</tr>
<tr>
<td>21.34</td>
<td>20.2</td>
<td>0.35</td>
<td>45.3</td>
<td>0.38</td>
<td>45.3</td>
<td>0.38</td>
</tr>
</tbody>
</table>

#### LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS

FULLY EXTENDED 4.7 m SPREAD

<table>
<thead>
<tr>
<th>C</th>
<th>B</th>
<th>A</th>
<th>5.3 m</th>
<th>9.0 m</th>
<th>12.7 m</th>
<th>16.4 m</th>
<th>20.1 m</th>
<th>23.8 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>0º</td>
<td>4.0</td>
<td>6.12</td>
<td>7.7</td>
<td>2.68</td>
<td>11.4</td>
<td>1.18</td>
<td>15.1</td>
<td>0.73</td>
</tr>
</tbody>
</table>

### ON OUTRIGGERS MID EXTENDED 4.3 m SPREAD

OVER SIDE

<table>
<thead>
<tr>
<th>B</th>
<th>A</th>
<th>5.3 m</th>
<th>9.0 m</th>
<th>12.7 m</th>
<th>16.4 m</th>
<th>20.1 m</th>
<th>23.8 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.22</td>
<td>70.4</td>
<td>13.6</td>
<td>78.9</td>
<td>6.0</td>
<td>80.9</td>
<td>6.0</td>
<td></td>
</tr>
<tr>
<td>1.52</td>
<td>66.7</td>
<td>13.6</td>
<td>77.3</td>
<td>6.0</td>
<td>80.9</td>
<td>6.0</td>
<td></td>
</tr>
<tr>
<td>1.83</td>
<td>62.8</td>
<td>13.1</td>
<td>75.1</td>
<td>6.0</td>
<td>79.5</td>
<td>6.0</td>
<td></td>
</tr>
<tr>
<td>2.44</td>
<td>54.2</td>
<td>10.8</td>
<td>70.8</td>
<td>6.0</td>
<td>76.7</td>
<td>6.0</td>
<td></td>
</tr>
<tr>
<td>3.05</td>
<td>44.1</td>
<td>8.07</td>
<td>66.7</td>
<td>6.0</td>
<td>73.8</td>
<td>6.0</td>
<td></td>
</tr>
<tr>
<td>3.66</td>
<td>30.8</td>
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#### LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS

MID EXTENDED 4.3 m SPREAD

OVER SIDE

<table>
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<tr>
<th>C</th>
<th>B</th>
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A: Boom length (m)  
B: Load radius (m)  
C: Loaded boom angle (°)  
D: Minimum boom angle (°) for indicated boom length (no load)
### ON OUTRIGGERS MID EXTENDED 3.5 m SPREAD OVER SIDE

<table>
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<th>G</th>
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### LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS MID EXTENDED 3.5 m SPREAD OVER SIDE

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<tr>
<th>C</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
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### ON OUTRIGGERS MID EXTENDED 2.5 m SPREAD OVER SIDE

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<th>E</th>
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### LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS MID EXTENDED 2.5 m SPREAD OVER SIDE

<table>
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<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
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</tbody>
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A: Boom length (m)
B: Load radius (m)
C: Loaded boom angle (º)
D: Minimum boom angle (º) for indicated boom length (no load)
### GR-150XL RATED LIFTING CAPACITIES (IN METRIC TON)

#### ON OUTRIGGERS MIN EXTENDED 1.64 m SPREAD OVER SIDE

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#### LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON OUTRIGGERS MIN EXTENDED 1.64 m SPREAD OVER SIDE

<table>
<thead>
<tr>
<th>B (m)</th>
<th>A 5.3 m</th>
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</thead>
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</table>

A: Boom length in meters  
B: Load radius in meters  
C: Loaded boom angle (º)  
D: Minimum boom angle (º) for indicated boom length (no load)

**Note:**

Standard number of parts of line for each boom length is as shown below.

Load per line should not surpass 1,800 kg for main winch and auxiliary winch.

<table>
<thead>
<tr>
<th>Boom Length in meters</th>
<th>5.3 m</th>
<th>5.3 m to 23.8 m</th>
<th>Single top/jib</th>
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<tbody>
<tr>
<td>Number of parts of line</td>
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<td>4</td>
<td>1</td>
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</table>

The lifting capacity data stored in the Load Moment Indicator (AML-C) is based on the standard number of parts of line listed in the chart.
<table>
<thead>
<tr>
<th>C: Loaded boom angle (°)</th>
<th>23.8-m Boom + 3.6-m Jib</th>
<th>23.8-m Boom + 5.5-m Jib</th>
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<td>25° Tilt</td>
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<td>W</td>
<td>R</td>
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<td>1.5</td>
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</table>

C: Loaded boom angle (°)  
R: Load radius (m)  
W: Rated lifting capacity (Unit: x 1,000 kg)
## GR-150XL RATED LIFTING CAPACITIES (IN METRIC TON)

### ON OUTRIGGERS MID EXTENDED 3.5 m SPREAD OVER SIDE

<table>
<thead>
<tr>
<th>C</th>
<th>23.8-m Boom + 3.6-m Jib</th>
<th>23.8-m Boom + 5.5-m Jib</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>5° Tilt</td>
<td>25° Tilt</td>
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<tr>
<td></td>
<td>R</td>
<td>W</td>
</tr>
<tr>
<td>C: Boom angle (°)</td>
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<tr>
<td>R: Load radius (m)</td>
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<tr>
<td>W: Rated lifting capacity (Unit: x 1,000 kg)</td>
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### ON OUTRIGGERS MID EXTENDED 2.5 m SPREAD OVER SIDE

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<tr>
<th>C</th>
<th>23.8-m Boom + 3.6-m Jib</th>
<th>23.8-m Boom + 5.5-m Jib</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>5° Tilt</td>
<td>25° Tilt</td>
</tr>
<tr>
<td></td>
<td>R</td>
<td>W</td>
</tr>
<tr>
<td>C: Boom angle (°)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>R: Load radius (m)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>W: Rated lifting capacity (Unit: x 1,000 kg)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
## GR-150XL RATED LIFTING CAPACITIES (IN METRIC TON)

### ON RUBBER STATIONARY

<table>
<thead>
<tr>
<th>A</th>
<th>5.3 m</th>
<th>9.0 m</th>
<th>12.7 m</th>
<th>5.3 m</th>
<th>9.0 m</th>
<th>12.7 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>1.22</td>
<td>70.3</td>
<td>3.58</td>
<td>79.0</td>
<td>3.58</td>
<td>70.3</td>
<td>2.81</td>
</tr>
<tr>
<td>1.83</td>
<td>62.7</td>
<td>3.47</td>
<td>74.9</td>
<td>3.47</td>
<td>79.4</td>
<td>3.58</td>
</tr>
<tr>
<td>2.44</td>
<td>54.4</td>
<td>3.13</td>
<td>70.8</td>
<td>3.13</td>
<td>76.6</td>
<td>3.13</td>
</tr>
<tr>
<td>3.05</td>
<td>44.4</td>
<td>2.61</td>
<td>66.5</td>
<td>2.56</td>
<td>73.6</td>
<td>2.49</td>
</tr>
<tr>
<td>3.66</td>
<td>30.7</td>
<td>2.20</td>
<td>62.2</td>
<td>2.09</td>
<td>70.7</td>
<td>1.97</td>
</tr>
<tr>
<td>4.57</td>
<td>55.2</td>
<td>1.56</td>
<td>66.2</td>
<td>1.36</td>
<td>55.2</td>
<td>0.45</td>
</tr>
<tr>
<td>6.10</td>
<td>41.7</td>
<td>0.86</td>
<td>58.3</td>
<td>0.77</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7.62</td>
<td>19.2</td>
<td>0.25</td>
<td>49.4</td>
<td>0.29</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON RUBBER STATIONARY

<table>
<thead>
<tr>
<th>A</th>
<th>5.3 m</th>
<th>9.0 m</th>
<th>5.3 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>C</td>
<td>B</td>
<td>B</td>
<td>B</td>
</tr>
<tr>
<td>0°</td>
<td>4.0</td>
<td>1.91</td>
<td>77</td>
</tr>
<tr>
<td>360°</td>
<td>4.0</td>
<td>0.73</td>
<td></td>
</tr>
</tbody>
</table>

### ON RUBBER CREEP

<table>
<thead>
<tr>
<th>A</th>
<th>5.3 m</th>
<th>9.0 m</th>
<th>12.7 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
<tr>
<td>1.22</td>
<td>70.3</td>
<td>3.20</td>
<td>79.0</td>
</tr>
<tr>
<td>1.83</td>
<td>62.7</td>
<td>3.06</td>
<td>74.9</td>
</tr>
<tr>
<td>2.44</td>
<td>54.4</td>
<td>2.81</td>
<td>70.8</td>
</tr>
<tr>
<td>3.05</td>
<td>44.4</td>
<td>2.36</td>
<td>66.5</td>
</tr>
<tr>
<td>3.66</td>
<td>30.7</td>
<td>1.88</td>
<td>62.2</td>
</tr>
<tr>
<td>4.57</td>
<td>55.2</td>
<td>1.36</td>
<td>66.2</td>
</tr>
<tr>
<td>6.10</td>
<td>41.7</td>
<td>0.77</td>
<td>58.3</td>
</tr>
<tr>
<td>7.62</td>
<td>19.2</td>
<td>0.23</td>
<td>49.4</td>
</tr>
</tbody>
</table>

### LIFTING CAPACITIES AT ZERO DEGREE BOOM ANGLE ON RUBBER CREEP

<table>
<thead>
<tr>
<th>A</th>
<th>5.3 m</th>
<th>9.0 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>C</td>
<td>B</td>
<td>B</td>
</tr>
<tr>
<td>0°</td>
<td>4.0</td>
<td>1.63</td>
</tr>
</tbody>
</table>

A: Boom length (m)
B: Load radius (m)
C: Loaded boom angle (°)
D: Minimum boom angle (°) for indicated boom length (no load)

Note:
The lifting capacity data stowed in the Load Moment Indicator (AML-C) is based on the standard number of parts of line listed in the chart. Standard number of parts of line for on rubber operation should be according to the following table.

<table>
<thead>
<tr>
<th>Boom Length in meters</th>
<th>5.3 m to 12.7 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of parts of line</td>
<td>4</td>
</tr>
</tbody>
</table>
**WARNING AND OPERATING INSTRUCTIONS**
**FOR ON RUBBER LIFTING CAPACITIES**

1. Rated lifting capacities on-rubber are in pounds and do not exceed 75% of tipping loads as determined by SAE J765-Crane Stability Test Code.

2. Rated lifting capacities shown in the chart are based on the condition that crane is set on firm level surfaces with suspension lock applied. Those above thick lines are based on tire capacity and those below, on crane stability. They are based on actual load radius increased by tire deformation and boom deflection.

3. If the suspension lock cylinders contain air, the axle will not be locked completely and rated lifting capacities may not be obtainable. Bleed the cylinders according to the operation safety and maintenance manual.

4. Rated lifting capacities are based on proper tire inflation, capacity and condition. Damaged tires are hazardous to safe operation of crane.

5. Tires shall be inflated to correct air pressure.

<table>
<thead>
<tr>
<th>Tires</th>
<th>Air Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>275/80R22.5</td>
<td>900 kPa</td>
</tr>
</tbody>
</table>

6. Over front operation shall be performed within 2 degrees in front of chassis.

7. On rubber lifting with "jib" is not permitted. Maximum permissible boom length is 12.7 m.

8. When making lift on rubber stationary, set parking brake.

9. For creep operation, boom must centered over-front of machine, swing lock engaged, and load restrained from swinging. Travel slowly and keep the lifted load as close to the ground as possible, and especially avoid any abrupt steering, accelerating or braking.

10. Do not operate the crane while carrying the load.

11. Creep is motion for crane not to travel more than 60 m in any 30 minutes period and to travel at the speed of less than 1.6 km/h.

12. For creep operation, choose the drive mode and proper gear according to the road or working condition.

13. The mass of the hook (90 kg for 13.6 metric ton (15.0 Ton) capacity, 25 kg for 1.8 metric ton (2.0 Ton) capacity), slings and all similarly used load handling devices must be considered as part of the load and must be deducted from the lifting capacities.

14. For rated lifting capacity of single top, reduce 65 kg from the rated lifting capacities of relevant boom according to a weight reduction for auxiliary load handling equipment. Capacities of single top shall not exceed 1,800 kg including main hook.

15. The lifting capacity data stowed in the Load Moment Indicator (AML-C) is based on the standard number of parts of line listed in the chart. Standard number of parts of line for on rubber operation should be according to the following table.

<table>
<thead>
<tr>
<th>Boom length in meters</th>
<th>5.3 m</th>
<th>9.0 m</th>
<th>12.7 m</th>
<th>Single top</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of parts of line</td>
<td>4</td>
<td>4</td>
<td>4</td>
<td>1</td>
</tr>
</tbody>
</table>
WARNING AND OPERATING INSTRUCTIONS FOR LIFTING CAPACITIES

GENERAL
1. RATED LIFTING CAPACITIES apply only to the machine as originally manufactured and normally equipped by TADANO LTD. Modifications to the machine or optional equipment other than that specified can result in a reduction of capacity. Hydraulic cranes can be hazardous if improperly operated or maintained. Operation and maintenance of this machine must be in compliance with information in the Operation and Maintenance Manual supplied with the crane. If this manual is missing, order a replacement through the distributor.
2. The operator and other personnel associated with this machine shall fully acquaint themselves with the latest American National Standards Institute (ANSI) safety standards for cranes.

SET UP
1. Rated lifting capacities on the chart are the maximum allowable crane capacities and are based on the machine standing level on firm supporting surface under ideal job conditions. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger floats or tires to spread the loads to a larger bearing surface.
2. For outrigger operation, outriggers shall be properly extended with tires free of supporting surface before operating crane.

OPERATION
1. Rated lifting capacities have been tested to and meet minimum requirements of SAE J1063-Cantilevered Boom Crane Structures Method of Test.
2. Rated lifting capacities do not exceed 85% of the tipping load on outriggers extended as determined by SAE J165-Crane Stability Test Code.
3. Rated lifting capacities above thick lines in the chart are based on crane strength and those below, on its stability. They are based on actual load radius increased by boom deflection.
4. The weight of handling device such as hook blocks (90 kg for 13.6 metric ton (15 Ton) capacity, 25 kg for 1.8 metric ton (2.0 Ton) capacity), slings, etc., must be considered as part of the load and must be deducted from the lifting capacities.
5. Rated lifting capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, inflation of tires, operating speeds, side loads, etc. Side pull on the boom or jib is extremely dangerous. Such action can damage the boom, jib or slewing mechanism, and lead to overturning of the crane.
6. Rated lifting capacities do not account for wind on lifted load or boom. We recommend against working under the conditions that the load is out of control due to a strong wind. During boom lift, consider that the rated lifting capacity is reduced by 50% when the wind speed is 5 m/s to 12 m/s, reduced by 70 % when the wind speed is 12 m/s to 14 m/s. If the wind speed is 14 m/s or over, stop operation. During jib lift, stop operation if the wind speed is 9 m/s or over.
7. Rated lifting capacities at load radius shall not be exceeded. Do not tip the crane to determine allowable loads.
8. Do not operate at boom lengths, radii, or boom angles, where no capacities are shown. Crane may overturn without any load on the hook.
9. When boom length is between values listed, refer to the rated lifting capacities of the next longer and next shorter booms for the same radius. The lesser of the two rated lifting capacities shall be used.
10. When making lifts at a load radius not shown, use the next longer radius to determine allowable capacity.
11. Load per line should not exceed 1,800 kg for main winch and auxiliary winch.
12. Check the actual number of parts of line with Load Moment Indicator (AML-C) before operation. Maximum lifting capacity is restricted by the number of parts of line of Load Moment Indicator (AML-C). Limited capacity is as determined from the formula, Single line pull for main winch 1,800 kgf x number of parts of line.
13. The boom angle before loading should be greater to account for deflection. For rated lifting capacities, the loaded boom angle and the load radius is for reference only.
14. The 5.3-m boom length capacities are based on boom fully retracted. If not fully retracted [less than 9.0-m boom length], use the rated lifting capacities for the 9.0-m boom length.
15. Extension or retraction of the boom with loads may be attempted within the limits of the RATED LIFTING CAPACITIES. The ability to telescope loads is limited by hydraulic pressure, boom angle, boom length, crane maintenance, etc.
16. For lifting capacity of single top, deduct the weight of the load handling equipment from the rated lifting capacity of the boom. For the lifting capacity of single top, the net capacity shall not exceed 1,800 kg including the main boom hook mass attached to the boom.
17. When jib removing, jib state switch select removed.
18. When erecting and stowing jib, be sure to retain it by hand or by other means to prevent its free movement.
19. Use “ANTI-TWO-BLOCK DEVICE” disable switch when erecting and stowing jib and when stowing hook block. While the switch is pushed, the hoist does not stop, even when overwind condition occurs.
20. For boom length with 3.6-m Jib, rated lifting capacities are determined by loaded boom angle only in the column headed “23.8-m Boom + 3.6-m Jib”.
21. When lifting a load by using jib (aux. winch) and boom (main winch) simultaneously, do the following:
   • Enter the operation status as jib operation, not as boom operation.
   • Before starting operation, make sure that mass of load is within rated lifting capacity for jib.
22. The lifting capacity data stowed in the Load Moment Indicator (AML-C) is based on the standard number of parts of line listed in the chart. Standard number of parts of line for an outrigger operation should be according to the following table.

<table>
<thead>
<tr>
<th>Boom length (middle)</th>
<th>Number of parts of line</th>
<th>Single top/jib</th>
</tr>
</thead>
<tbody>
<tr>
<td>5.3 m</td>
<td>8</td>
<td>1</td>
</tr>
<tr>
<td>5.3 m to 23.8 m</td>
<td>4</td>
<td>1</td>
</tr>
</tbody>
</table>

23. The lifting capacity for over side area differs depending on outrigger extension width. Work with capacity corresponding to the extension width. The lifting capacities for over front and over rear areas are for “outriggers fully extended”. However, the areas (angle a) differ depending on the outrigger extension width.

24. Be very careful not to come in contact with the mirror, engine cover, etc., with following warning messages. When operating crane in the following case:
   • When lowering the boom angles less than 12º.
   • When slewing with the boom angles less than 12º.

DEFINITIONS
1. Load Radius: Horizontal distance from a projection of the axis of rotation to supporting surface before loading to the center of the vertical hoist line or tackle with load applied.
2. Loaded Boom Angle: The angle between the boom base section and the horizontal, after lifting the rated lifting capacity at the load radius.
3. Working Area: Area measured in a circular arc about the centerline of rotation.
4. Freely Suspended Load: Load hanging free with no direct external force applied except by the hoist line.
5. Side Load: Horizontal side force applied to the lifted load either on the ground or in the air.
1. Set AML select keys in accordance with the actually operating crane conditions and don’t fail to make sure, before crane operation, that the displays on front panel are correct.

2. When operating crane on outriggers:
   - Before outrigger operation, suspension-lock in the over-front area of the boom. (Locking and releasing cannot be performed in other state.)
   - Keep pressing the switch to the "LOCK" side until the suspension-lock confirmation lamp changes from flashing to lighting, and lower the body to the full. (Outrigger operation and crane operation cannot be performed without suspension-locking.)
   - Set P.T.O. switch to "ON".
   - Press the outrigger state select key to register for the outrigger operation. If the display agrees with the actual state, press the set key to register. After the completion of the registration, the pop-up window closes.
   - Press the lift state select key to register the lift state to be used (single top / jib / boom).
   - Each time the lift state select key is pressed, the display changes. If the display agrees with the actual state, press the set key to register. After the completion of the registration, the pop-up window closes.
   - When erecting and stowing jib, select the status of jib set (Jib lift indicative symbol flickers).

3. When operating crane on rubber:
   - Suspension-lock in the over-front area of the boom. (Locking and releasing cannot be performed in other state.)
   - Keep pressing the switch to the "LOCK" side until the suspension-lock confirmation lamp changes from flashing to lighting, and lower the body to the full. (Crane operation cannot be performed without suspension-locking.)
   - Set P.T.O. switch to "ON".
   - Press the outrigger state select key to register for the on rubber operation. Each time the outrigger state select key is pressed, the display changes. Select the creep operation, the on rubber state indicative symbol flickers.
   - Press the lift state select key to register the lift state.

   However, pay attention to the following.
   - (1) For stationary operation.
     - The front capacities are attainable only when the over front position symbol comes on. When the boom is more than 2 degrees from centered over front of chassis, 360˚ capacities are in effect.
     - When a load is lifted in the front position and then slewed to the side area, make sure the value of the Load Moment Indicator (AML-C) is below the 360˚ lifting capacity.
   - (2) For creep operation.
     - The creep capacities are attainable only when boom is in the straight forward position of chassis and the over-front position symbol is on. If boom is not in the straight forward position of chassis, never lift load.

4. This machine is equipped with an automatic slewing stop device. (For the details, see Operation and Maintenance Manual.) But, operate very carefully because the automatic slewing stop does not work in the following cases.
   - During on rubber operation.
   - When the "P.T.O" switch is set to "OVERRIDE" and the "OVERRIDE" key switch outside the cab is on.

5. During crane operation, make sure that the displays on front panel are in accordance with actual operating conditions.

6. The displayed values of Load Moment Indicator (AML-C) are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, inflation of tire, operating speed, side loads, etc.

7. Load Moment Indicator (AML-C) is intended as an aid to the operator. Under no condition should it be relied upon to replace use of capacity charts and operating instruction. Sole reliance upon Load Moment Indicator (AML-C) aids in place of good operating practice can cause an accident. The operator must exercise caution to assure safety.

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**GR-150XL Axle weight distribution chart**

<table>
<thead>
<tr>
<th>Kilograms</th>
<th>Front</th>
<th>Rear</th>
</tr>
</thead>
<tbody>
<tr>
<td>GVW</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Base machine</td>
<td>13,960</td>
<td>6,890</td>
</tr>
<tr>
<td>Remove: 1. 2-stage jib (3.6 m, 5.5 m)</td>
<td>-185</td>
<td>-221</td>
</tr>
<tr>
<td>2. 1.8 metric ton (2.0 Ton) hook block and auxiliary lifting sheave (single top)</td>
<td>-53</td>
<td>-155</td>
</tr>
</tbody>
</table>